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# T170 HydroSeeder®

## Parts and Operator's Manual

Model **SMA**

Serial No. \_\_\_\_\_



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# SAFETY FIRST

With any piece of equipment, new or used, the most important part of its operation is **SAFETY!**

Finn Corporation encourages you and your employees to familiarize yourselves with your new equipment and to stress safe operation.

The first six pages of this manual are a summary of all the main safety aspects associated with this unit. Be sure to read completely before operation of machine.



This symbol is used throughout the operation and maintenance sections of this manual to call attention to safety procedures.

**- Pay Attention -**



**DANGER:** Immediate hazards which **WILL** result in severe personal injury or death.



**WARNING:** Hazards or unsafe practices which **COULD** result in severe personal injury or death.



**CAUTION:** Hazards or unsafe practices which **COULD** result in minor personal injury or product or property damage.

**IMPORTANT:** Indicates that equipment or property damage could result if instructions are not followed.

**NOTE:** Gives helpful information.

## Finn Corporation

### CALIFORNIA

#### Proposition 65 Warning

The engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

### CALIFORNIA

#### Proposition 65 Warning

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

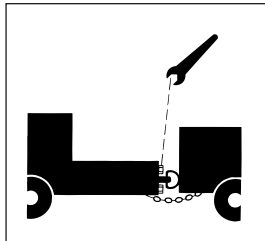
# HYDROSEEDER® SAFETY SUMMARY SECTION

It is important that all operators of this machine are familiar with all of the safety aspects mentioned below and have read the entire Operator's Manual before operating the machine. Always keep a copy of this manual with the machine. It is the responsibility of the operator of the machine to fully understand this safety sheet. Remember that YOU are the key to safety. Good safety practices protect not only you but also the people working with and around you. Keep in mind that this safety sheet is written for this type of machine only. Practice all other usual and customary safe working precautions; and above all, remember that safety is up to you.

The FINN HydroSeeder® is designed to mix and apply water, seed, fertilizer, agricultural lime and hydraulic mulch to the prepared seedbed. The resultant slurry from mixing one or more of the above materials may react causing harmful or deadly gasses within the tank. Heat, evaporation or extended emptying period can/will accelerate the formation of these gasses. Please contact your supplier(s) of these slurry components regarding their potential reactivity.

## I. PRE-START EQUIPMENT CHECK (equipment check is to be made with the engine off):

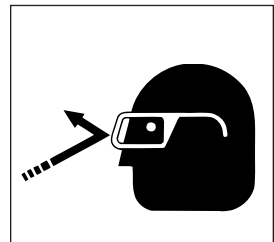
1. If you have a chassis mounted unit, check devices securing HydroSeeder® to the truck or trailer frame.



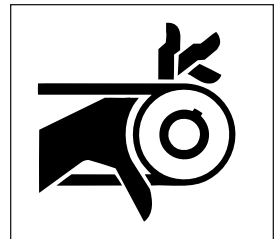
2. If HydroSeeder® is a trailer unit, check hitch and hitch bolts, lights, brakes and all safety components.
3. Make sure loading hatch bag cutter is in place and secure.
4. Check that all guard railing is in place and secure.
5. Verify that all guards are in place.
6. With the ignition switch on, verify that the signal horn is operating correctly.
7. By carefully looking down through the loading hatch, inspect the slurry tank for foreign objects. Never enter the tank without following the procedures described in #3 of the Maintenance section in this sheet.
8. Remove unnecessary objects (or material) from the tank top.
9. Make sure no one is working on or inside the machine. Signal "All Clear" before starting the engine.
10. Inspect all hydraulic hoses for cracks, bulges or damage. If hoses are bad replace immediately.
11. Inspect all discharge hoses for cracks, bulges or damage. If hoses are bad replace immediately.

## II. MACHINE OPERATION:

1. Always wear safety goggles when operating the machine. Other safety attire such as safety shoes, ear protection, gloves, hard hats, dust masks, etc. should be worn as required by warning decals on machine, operator's manuals or job site requirements. Remove rings, watches, etc. Avoid loose fitting clothing that may get caught in rotating machinery.



2. Do not operate the machine without all guards in place.



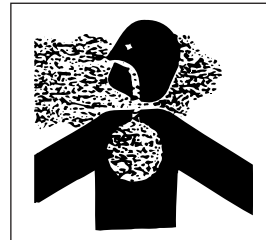
3. Do not load unit while in transit. Load only when parked and unit is as level as possible. Take care not to drop pens, lighters, etc. or pieces of paper or plastic bags into the tank, as these objects might plug the slurry system. Should any object be dropped into the tank, do NOT reach into the tank to retrieve the foreign object. See #3 under Maintenance before allowing any personnel to enter the tank.
4. Make sure area to be sprayed is clear of all persons, animals, etc.
5. The driver of the carrying or towing vehicle is responsible for the safety of the operator(s) of the machine. Make sure the driver is aware and avoids all possible hazards to the operator(s) of the machine, such as low tree limbs, low power lines, etc. Vehicles on which equipment is mounted or towed must be stopped and started gradually. Avoid

abrupt starts or stops. Never operate on a slope or a hill that may endanger the driver and/or the operator(s). All personnel should review and be familiar with stop/start signals between the driver and operator(s) before going into operation. Only the operator should be located on the platform during operation.

6. Operator(s) of equipment should never ride on the machine at speeds of greater than 5 MPH (8 kmh).



7. Never operate machine in an enclosed area without venting the engine exhaust of both the equipment and vehicle on which the equipment is mounted. Deadly carbon monoxide fumes can accumulate.



8. Never operate this or any other machinery when fatigued, tired, under the influence of alcohol, illegal drugs or medication. You must be in good physical condition and mentally alert to operate this machine.
9. Never modify the machine. Never remove any part of the machine (except for service and then reinstall before operating).

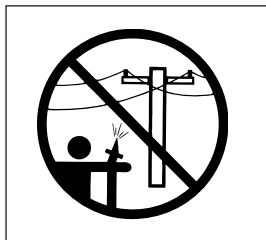
10. Use proper means (steps, ladder) for mounting and dismounting of the machine. Never mount or dismount a moving machine.



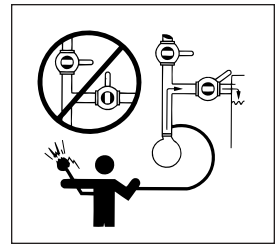
### III. SLURRY

#### APPLICATION:

1. Do not aim discharge spray toward power-lines, transformers, or other high voltage electrical conductors. Also do not aim discharge spray towards people, animals or anything other than the intended application area.

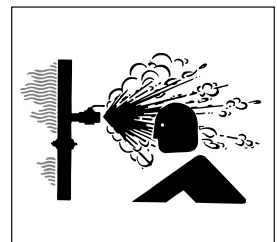


2. Never engage the clutch when both the recirculation and discharge valves are closed. Operation with both valves closed will result in extreme heat generation that could cause severe bodily injury and damage to the equipment.



3. Recirculation valve must be open and material flowing back into the tank when using the remote valve. A closed or plugged recirculation line will cause extreme heat in the pump or discharge lines which will result in severe bodily injury and damage to the equipment.
4. During application through a hose, high pressure can be exerted at the end of the hose. Hose holding personnel must establish good footing. The operator should apply gradual pressure to the hose only after hose holding personnel are firmly positioned and have firm control of the hose. Additional personnel to direct hose may be necessary if working on slopes. The proper technique for hose holding personnel is to firmly grasp the hose over the shoulder or under both arms. Never hold the hose so it goes between the legs. If the hose holding personnel finds that it is uncomfortable for him to handle the hose by himself additional hose holders should be positioned at the end of the hose.
5. Plan application so that the furthest area is covered first; working back toward the HydroSeeder®, so that the individuals are not walking back over slippery ground.

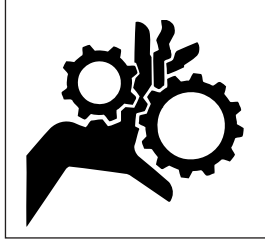
6. Before opening any valves or pipe clamps shut machine down and check if material in the pipe is hot. If hot, do NOT open valve or pipe clamps as the hot material may cause severe personal injury. Allow to cool and open with caution.



7. Except when loading materials keep loading hatch lid closed to protect operator and prevent splashing of wet material onto the tank top.
8. Wash off spillage of slippery mulch or slurry additive from the tank top and platform before operating equipment.

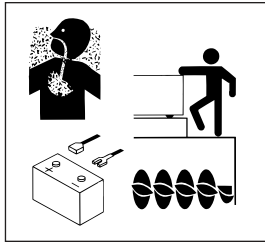
## MAINTENANCE:

1. Before servicing the machine, turn off engine and allow all moving parts to stop. To prevent accidental starting disconnect battery cables. Tag the engine operating area to show that the machine is being serviced. Use lockout/tagout procedure (OSHA 29 CFR 1910.147).

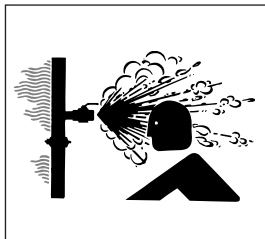


2. Certain hydroseeding amendments, when combined with or without the addition of water or heat or the element of time, may react causing harmful or deadly gasses! Consult your material suppliers regarding reactivity information. The slurry tank must be flushed and drained after each day of operation.

3. Your slurry tank may be considered a confined space by OSHA under 29 CFR 1910.146. Before entering any confined space, your company must develop a procedure for safe entry. Make sure your company's plan meets all the requirements of 29 CFR 1910.146. including the following:



- a) Drain, flush and ventilate tank interior.
  - b) Turn off engine and disconnect battery cables and perform lockout/tagout procedures. (29 CFR 1910.147)
  - c) Provide continuous ventilation or proper breathing apparatus.
  - d) If tank must be entered, personnel entering the tank must be tethered to a lifeline.
  - e) Provide stand-by individual outside of tank able to communicate with person inside and able to haul him out with lifeline if necessary.
4. Before loosening any clamps or opening any valves, determine if material in the line is hot by feeling the pipe. Do NOT allow material to come in contact with personnel. Severe bodily injury could result.



5. On trailer units perform general maintenance such as checking the safety chains, hitch and hitch bolts, tires, brakes. Repair or replace if worn or broken. Never operate machine on improperly inflated or damaged tires. Always use a safety cage or cable restraints when re-inflating a repaired tire.

6. Radiator maintenance: Liquid cooling systems build up pressure as the engine gets hot. Before removing radiator cap, stop the engine and let the system cool. Remove radiator cap only after the coolant is cool.

7. Battery maintenance: Lead-acid batteries contain sulfuric acid, which damage eyes of skin on contact. Always wear a face shield to avoid acid in the eyes. If acid contacts the eyes, flush immediately with clean water and get medical attention. Wear rubber gloves and protective clothing to keep acid off skin. Lead acid batteries produce flammable and explosive gasses. Keep arcs, sparks, flames and lighted tobacco away.

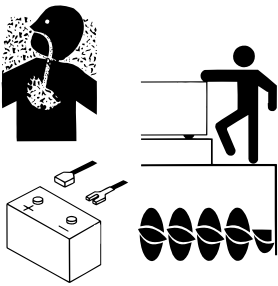
8. Filling of fuel: Never fill the tank with the engine running, while smoking or when near an open flame. Never smoke while handling fuel or working on the fuel system. The fumes in an empty container are explosive. Never cut or weld on fuel lines, tanks or containers. Move at least 10 feet (3 meters) away from fueling point before starting engine. Wipe off any spilled fuel and let dry before starting engine.

**NOTE:** Be careful not to allow fuel, lubricant, hydraulic fluid or cooling fluids to penetrate into the ground or be discharged into the water system. Collect all fluids and dispose of them properly.

9. It is recommended that only authorized genuine FINN replacement parts be used on the machine.
10. Do not use either cold start fluid if engine is equipped with glow plug type preheater or other intake manifold type preheater. It could cause an explosion or fire and severe injury or death.
11. Diesel fuel or hydraulic fluid under pressure can penetrate the skin or eyes and cause injury, blindness or death. Pressure may build up in the hydraulic system; use caution when removing the cap.
12. Make certain that all decals on the machine are maintained in good legible condition. Replacement decals are available through Finn Corporation by specifying part number shown in the lower right hand corner of the decal. See page 5 for the current safety decals mounted on the unit. See pages 68-69 in the Parts Manual for the location and quantity of all decals on this unit.



## CURRENT SET OF SAFETY DECALS



**! DANGER**

Before entering the tank:

1. Drain, flush and ventilate tank interior.
2. Turn off engine and disconnect battery cables.
3. Provide continuous ventilation or proper breathing apparatus.
4. Provide standby individual outside of tank able to communicate with person inside and able to haul him out with lifeline if necessary.

P/N 9097

**! DANGER**

**HOT EXHAUST**

012278

**! DANGER**



Do not aim stream into high voltage lines.

P/N-11567

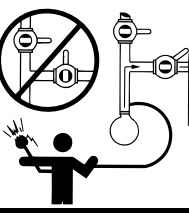
**! DANGER**



Before loosening any clamps or opening any valves, determine if material in line is hot. Do not allow material to come in contact with personnel.


P/N 6209

**! DANGER**



Never operate pump with both recirculation and discharge valves closed. Do not use remote valve unless recirculation valve is open. Excessive heat or bodily injury will occur.


P/N 5216



**! WARNING**

Turn engine off, disconnect battery, and allow all moving parts to stop before servicing equipment.

22357




**! WARNING**

To prevent serious burning or scalding:

- Pressurized cooling system.
- Allow system to cool.
- Remove cap slowly with gloves on.

012279


**! WARNING**



Do not operate without guards in place.

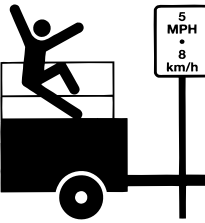
12176

**! WARNING**



Rotating fan hazard. Keep hands clear. Shut off engine before servicing.

12251



**! CAUTION**

Personnel should not ride this equipment at speeds greater than 5 MPH (8 km/h).

20370

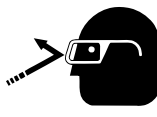
**! CAUTION**

THIS CONNECTION FOR REMOTE AND HOSE REEL ONLY - USE DISCHARGE GUN FOR NON REMOTE VALVE WORK.

SEE OPERATOR'S MANUAL


P/N 11569

**! CAUTION**



Wear eye protection around operating equipment.

23519



**! CAUTION**

Always use step when mounting and dismounting. Do not ride on hitch when vehicle is moving.

P/N 60107

# OPERATION AND MAINTENANCE

## MANUAL FOR

### FINN T170 HYDROSEEDERS®

This manual gives you step by step instructions for the operation and maintenance of the Finn HydroSeeder®. For best results and to insure longer life of the equipment, please follow the instructions carefully. For your safety read the entire manual before operation of this unit.

#### DEFINITION OF HYDROSEEDING:

Hydroseeding is the process whereby seed, fertilizer and/or lime and wood fiber mulch (using water as a carrying medium) are applied on the soil to establish vegetation.

#### THE FINN HYDROSEEDER® AND HOW IT WORKS:

The Finn HydroSeeder® will apply seed, fertilizer and/or lime, wood fiber mulch, or stabilizing materials in any prescribed or desired combination. The materials placed in the HydroSeeder® slurry-tank are mixed with water and kept in suspension by a dual agitation process, recirculation of slurry and mechanical agitation, thus forming a slurry that is pumped to the discharge assembly and directed onto the seed bed by the operator. This equipment is designed to accomplish hydroseeding in one easy operation with maximum efficiency.

#### MOUNTING THE HYDROSEEDER®:

For speed and mobility of operation, the HydroSeeder® should be mounted on a truck or trailer, however, it is important to select a carrier with sufficient capacity to handle the added weight.

#### DIMENSIONS, CAPACITIES, AND TRUCK REQUIREMENTS:

\*CF - Back of cab to end of frame

C - Distance from HydroSeeder® front to center of gravity

\*CA - Back of cab to center of rear axle or trunnion on tandem

\*FE - Front axle weight – Empty

\*FL - Front axle weight – Loaded

G - Distance from center of bogie to HydroSeeder® center of gravity

HW - HydroSeeder® weight

\*RE - Rear axle weight – Empty

\*RL - Rear axle weight – Loaded

\*WB - Truck wheel base

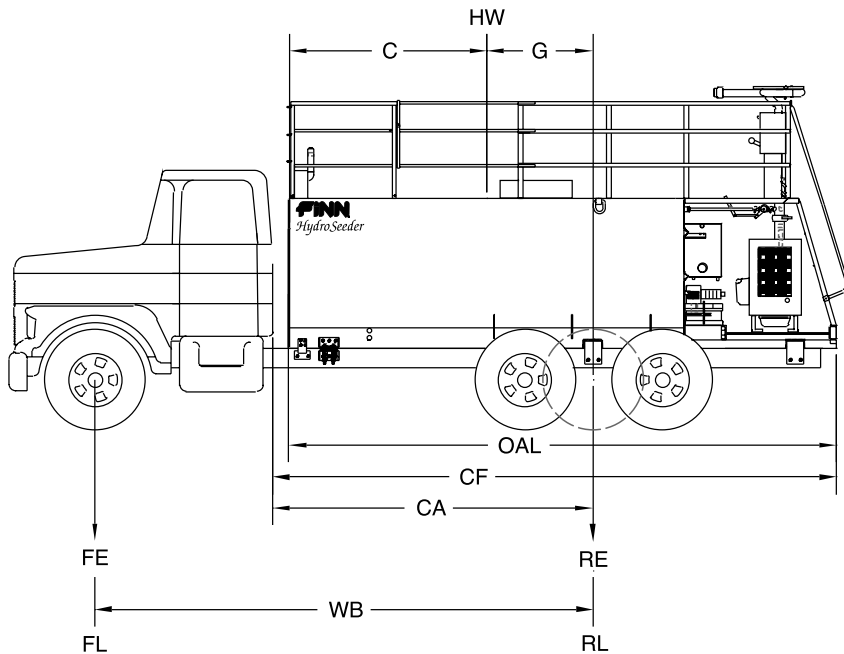
		T170
Truck GVW	Pounds	33,000
**	(kg)	(14,970)
CA	Inches	108+
**	(cm)	(275+)
C	Inches	71
	(cm)	(180)
OAL	Inches	183
	(cm)	(465)
Water Only	Pounds	20,700
HW	(kg)	(9,390)
Full Load	Pounds	23,600
HW	(kg)	(10,705)
***		

\* These dimensions needed from the truck supplier as well as Front axle capacity and Rear axle capacity.

\*\* Truck GVW depends on the truck weight. CA dimensions are approximate only, and depend on the front and rear axle capacities, as well as the front and rear empty axle weights.

\*\*\* Weight of HydroSeeder®, water, and full charge of granular solids only. No auxiliary equipment or loads included.

## TRUCK MOUNTING CALCULATIONS:



$$(WB \times FL) - (WB \times FE) = G$$

HW

$$WB \times (RE + HW - RL) = G$$

HW

G + C must be equal to or less than CA

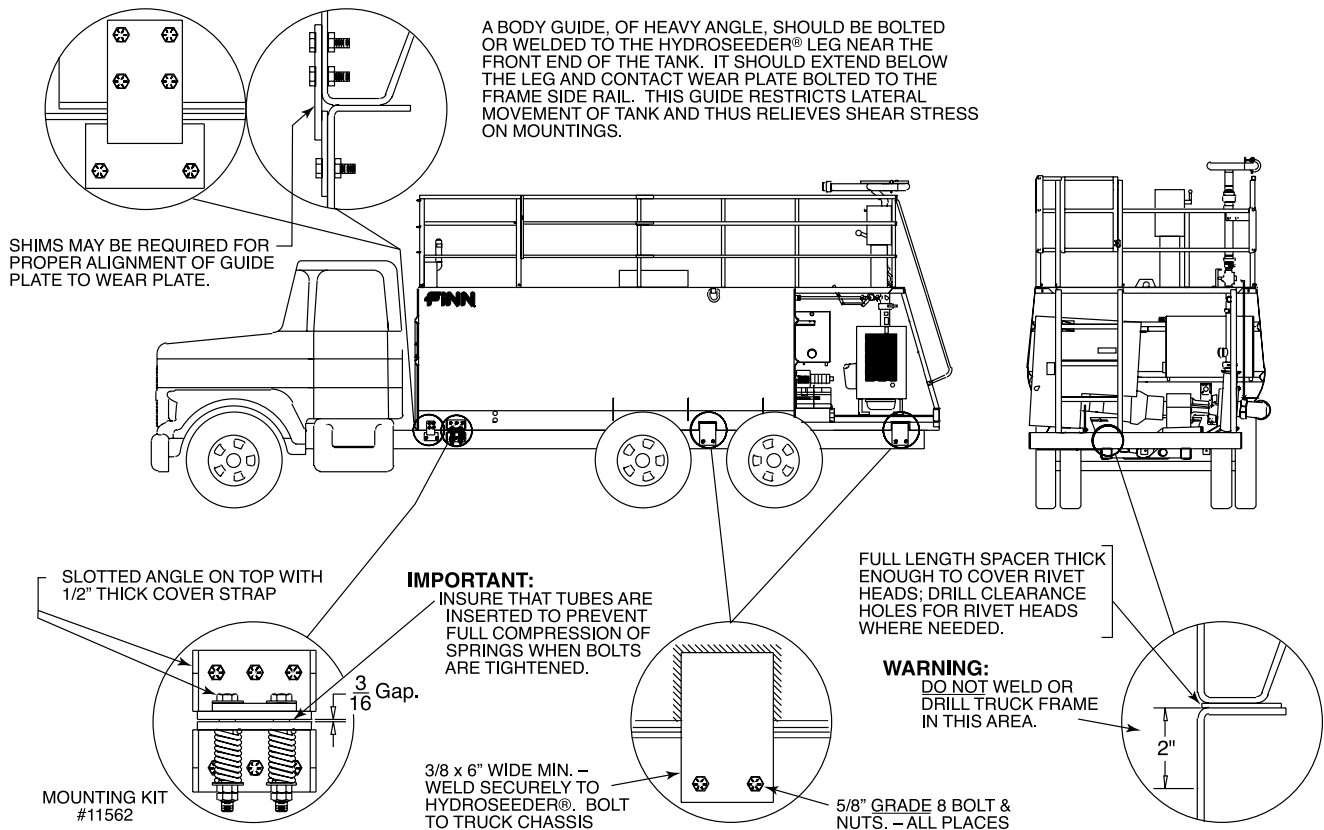
$$(WB \times FE) + (G \times HW) = FL$$

WB

$$(WB \times RE) + HW \times (WB - G) = RL$$

WB

## GENERAL MOUNTING GUIDELINES:



Once the proper carrier has been selected, the HydroSeeder® must be securely mounted to it.



**CAUTION:** Your FINN HydroSeeder® should be mounted by a qualified truck body installer.

**IMPORTANT:** Mounting the HydroSeeder® to the truck must allow for tire clearance as well as frame twist. Place hard wood spacers along the length of truck rails or use Finn spring mounting kit (#011562) or equivalent.

## ATTACHMENTS:

1. Extension hoses for reaching remote areas are available in 50 ft. (15m) lengths. All connections are camlock quick operating fittings. The hose is connected to the end of the discharge boom in place of a nozzle. The nozzle is connected to the end of the hose and controlled by the person on the ground. The flow is controlled by a second person on the HydroSeeder®. This allows for a full pressure and volume operation.



**CAUTION:** Since the extension hose will be seeing the full output of the pump with the recirculation closed, the equipment operator and individual at the end of the hose should exercise extreme care when operating unit on high pressure. The high pressure on the hose can exert strong forces causing hose operator to lose control of hose or footing. The hose will require additional holders on slopes. Engage the clutch only after the hose operator is firmly positioned and has firm control of hose.

2. For lower pressure applications, or for close up work, i.e. around buildings, the remote valve attachment can be used. The attachment includes semi-rigid hose with quick disconnect fittings along with a hand held valve which fits the end of the hose and accepts the standard nozzle assemblies. The hose is connected to the outlet on the discharge pipe above the pump. The machine is run at 1/2 to 3/4 throttle and material is applied where desired.



**DANGER:** The recirculation valve must be open when using a remote valve. If valve is not open, extreme heat will occur resulting in damage and/or bodily injury.

3. Hose Reel. The live hose reel will mount on the HydroSeeder® or on the truck frame. The 200 foot capacity electric rewind reel will wind up and store empty hose. It is electrically connected to the HydroSeeder® battery.
4. Hardened pump parts. Pump casing, impeller, and suction cover treated with special material designed to resist wear.
5. Rear spray bar. The spray bar option is not designed for slurry application but for the dispersion of liquids for dust control, watering, feeding and washing applications. Rear spray bar is arranged so that operation is remotely controlled from the truck cab.

## PRE-START CHECK:

Safety check to insure operator safety:

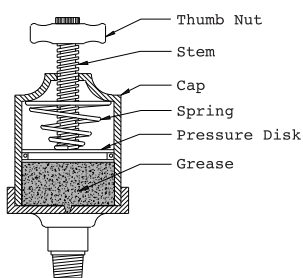
1. Check condition of all mounting hardware securing HydroSeeder® to truck frame
2. Make sure bag cutter is in place and secure.
3. Inspect that all railings are in place and secure.
4. Insure that all guards are in place.
5. With the ignition switch on, see that the amber safety light under the operator's platform is flashing.

## EQUIPMENT CHECK:



**CAUTION:** Equipment check is made with the engine off and all rotating parts stopped.

1. See that tool kit contains all the prescribed items (see tool list on page 74).
2. Inspect the "slurry-tank" for foreign objects. See numbers 2 and 3 in Maintenance Section (IV) of the Safety Summary Section page 4.
3. Check fuel level.
4. Check the hydraulic oil level (see hydraulic system for oil specifications).
5. Check engine oil level...for oil type refer to the engine manual.
6. Check fluid level in radiator.
7. Inspect air cleaner for dust and dirt, clean if necessary.
8. Secure the drain plug on the outside-bottom of the slurry-tank.
9. Check to be certain pump drain plug is in place.
10. Lubricate equipment - See Lube Chart pages 26-27.
  - A. Each lubrication point is marked.
  - B. Check automatic pressure lubricator at pump. If the stem is fully extended with thumb nut all the way up then pressure lubricator contains lubricant - if not, lubricant must be replaced by the following procedure:



- a) Turn thumb nut clockwise until stem rises to maximum height.
- b) Remove cap and fill cap with sodium (water soluble) base grease. (FINN part number 000698). Do not use lithium base (chassis lube) grease.
- c) Replace cap.
- d) Turn thumb nut counter-clockwise until the thumb nut is at the top of the stem. The spring and pressure disc in the lubricator forces the grease, under pressure, to the pump seal.

**IMPORTANT:** When the thumb nut has moved down to within 1/2" (1.25 cm) of touching the cap reservice the automatic lubricator.

11. Engage and disengage clutch to determine if it “snaps” in and out.
12. Install discharge boom assembly (if stored in location other than standard operating position).
  - A. Tighten the wing bolt at the opening around the top of the vertical pipe and insure that discharge boom is secure
  - B. Check and clean nozzle of obstructions.
13. Check pump discharge and recirculation valve handles for free movement.

## TWO VALVE OPERATION:

This HydroSeeder® is equipped with two independently operated plug valves to control slurry flow. One is located in the recirculation line below the platform, and the other is located in the discharge line above the platform. The valve handles should be positioned as shown in Figures 1-3 for the particular application required.



**WARNING:** Never engage the slurry pump clutch when both valve handles are positioned as shown Figure 1. Both valves are closed and will result in extreme heat generation that will cause damage or bodily injury if the slurry pump is running.

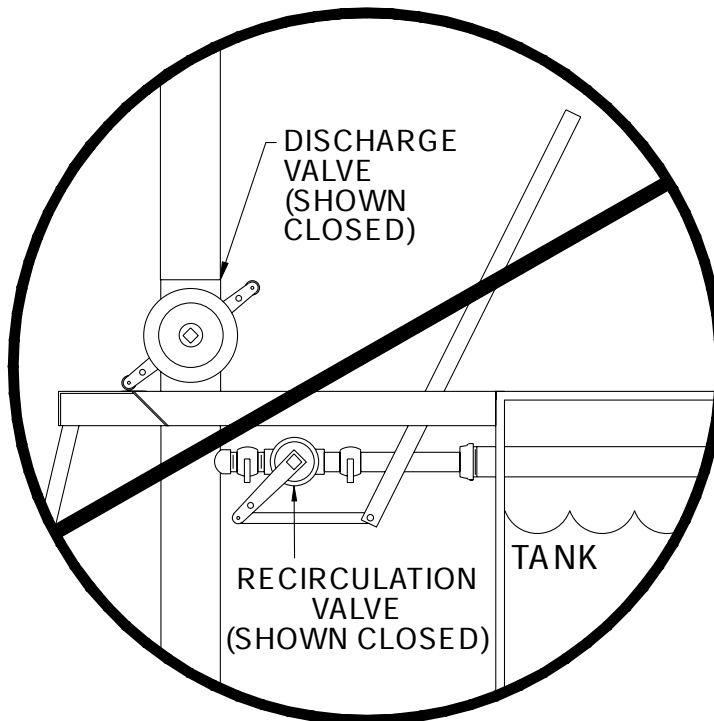


Figure 1

## 1. DISCHARGE THROUGH BOOM:

Flow is through boom with no flow through closed recirculation valve (Figure 2). Flow through boom is controlled by engaging and disengaging slurry pump clutch. Do not use the discharge valve to control distance. Valve should be completely open. Control the spray volume and spray distance by adjusting the engine RPM.

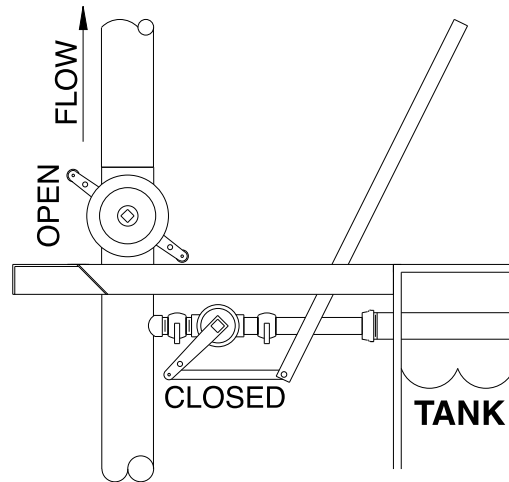


Figure 2



**DANGER:** Do not use remote valve in this application.

## 3. EXTENSION HOSE OR HOSE REEL THROUGH REMOTE PORT:

Flow is through recirculation with no flow through closed discharge valve (Figure 3). Flow through hose is controlled by engaging and disengaging slurry pump clutch, or by remote valve at end of hose. Open recirculation valve allows flow back into tank when the remote valve is closed.

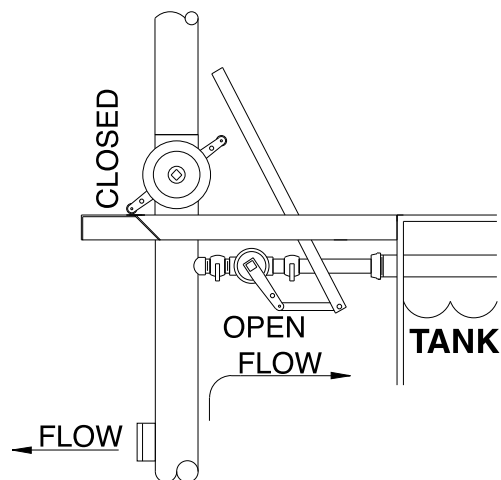


Figure 3



**DANGER:** Recirculation valve must be open and material flowing back into tank when using a remote valve. A closed or plugged recirculation line will cause extreme heat resulting in damage and/or bodily injury.

## STARTING PROCEDURE:



**CAUTION:** See safety section of the manual (pages 2-4) before operating the machine.

Before starting, open the recirculation valve, close discharge valve, disengage clutch, and place the agitator control in the neutral position.

1. Set throttle about 1/4 open.
2. While holding in the safety switch button, turn the key clockwise until the starter engages, and the engine starts.
3. Continue to hold the safety switch in for approximately 10 seconds. Allow engine to warm up for 3 to 5 minutes.

**NOTE:** This engine has a safety system which will shut the engine off if the engine oil pressure drops below 7 psi. or if the water temperature reaches 230° Fahrenheit (110° Centigrade).

## AREA COVERAGE - MATERIAL CAPACITY:

To determine the coverage per load for any HydroSeeder®, three questions must be answered prior to the application. First, is the job to be done “one step” (which is when the seed, fertilizer and mulch are applied proportionally per load) or “two step” (which is when the seed and fertilizer are applied alone and then covered by mulch as a second operation)? Second, at what rates (usually in pounds per 1000 square feet, or pounds per acre) are the seeding materials to be applied? Finally, what are the loading capacities of the HydroSeeder®?

Application rates vary for different geographic locations, but in general, seed is applied at 6-10 pounds per 1000 square feet; fertilizer is applied at a rate of approximately 400 pound per acre; and fiber mulch is applied at 1500 to 2000 pounds per acre. (Note: There are 43,560 square feet in an acre). Local agronomists, agricultural extension agents, or soil and water conservation officials should be contacted for more specific information on application rates for a given area.

The following tables show loading versus coverage rates for the T170 Finn HydroSeeder®. Table A shows rates for “one step” applications. The coverage area is determined by the fiber mulch capacity of the HydroSeeder®, and the rate at which it is applied. Table B shows the area coverage when seeding only, where little or no mulch is applied. The coverage area is determined by the granular solids capacity of the HydroSeeder®, and the rate at which the solids are applied.



**TABLE A**


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### Using Seed, Fertilizer and Mulch

<u>Unit</u>	<u>Amount of Material in Tank (pounds(kilograms))</u>			<u>Coverage Area (sq. ft.(sq. m.))</u>
	<u>Seed</u>	<u>Fertilizer</u>	<u>Mulch</u>	
T170	172 (78)	200 (91)	750 (340)	21,780 (2,023)

Above Table is based on 1,500 pounds of mulch, 400 pounds of fertilizer and 345 pounds of seed (8 pounds/1,000 square feet) per acre.

**Table A Example: For T170**

750 pounds Mulch per Tank

$$\frac{750 \text{ pounds Mulch per Tank}}{1,500 \text{ Pounds Mulch per Acre}} = .5 \text{ Acre per Load}$$

400 Pounds Fertilizer per Acre x .5 Acre = 200 Pounds Fertilizer per Load

345 Pounds Seed per Acre x .5 Acre = 172 Pounds Seed per Load

**TABLE B**


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### Seed and Fertilizer Only

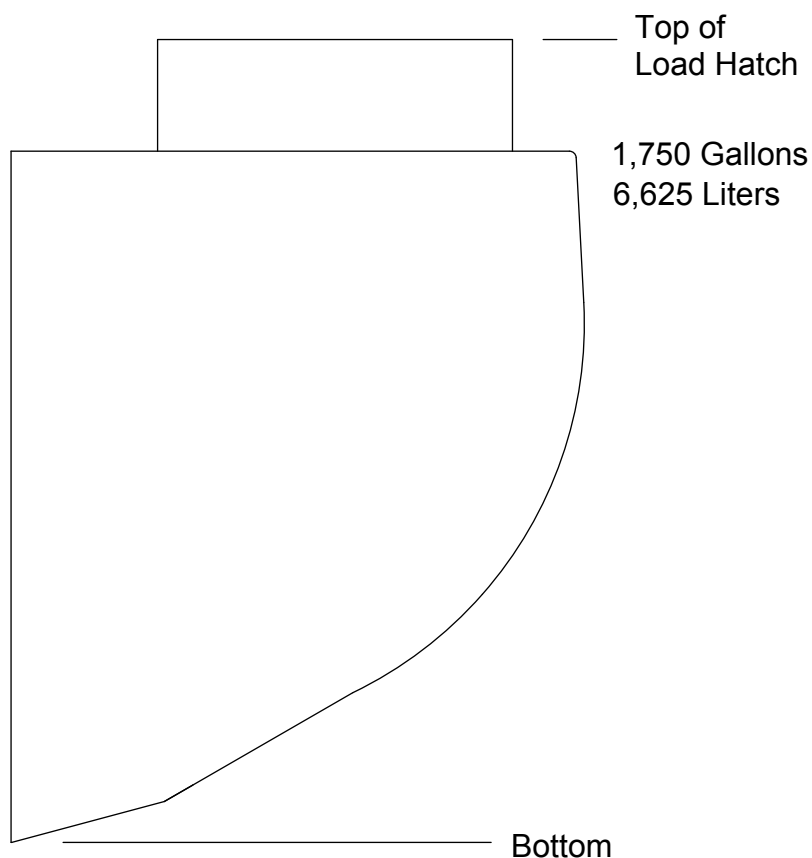
<u>Unit</u>	<u>Amount of Material in Tank (pounds(kilograms))</u>			<u>Coverage Area</u>	
	<u>Seed</u>	<u>Fertilizer</u>	<u>Total</u>	<u>(sq. ft.(sq. m.))</u>	<u>Acreage (Hectare)</u>
T170	1,742 (790)	2,000 (907)	3,742 (1697)	217,800 (20,233)	5 (2.02)

Above Table is based on rates of 8 pounds seed and 9.2 pounds fertilizer per 1,000 square feet.

**Table B Example: For T170**

$$\frac{3742 \text{ Pound Tank Capacity (Solids)}}{8 \text{ Pounds (Seed) + 9.2 Pounds (Fertilizer) per 1,000 Sq. Ft.}} = 217,800 \text{ Square Feet per Load}$$

$$\frac{8 \text{ Pounds Seed}}{1,000 \text{ Sq. Ft.}} \times 217,800 \text{ Square Feet} = 1,742 \text{ Pounds Seed per Tank}$$



<b>T170</b>		
<b>Gallons (Liters)</b>	<b>in. (cm) from top</b>	<b>in. (cm) from bottom</b>
1,700 (6435)	9.5 (24.1)	49.25 (125.1)
1,600 (6055)	12 (30.5)	46.75 (118.7)
1,500 (5675)	14.25 (36.2)	44.5 (113)
1,400 (5300)	16.5 (42)	42.25 (107.3)
1,300 (4925)	18.75 (47.6)	40 (101.6)
1,200 (4545)	21.25 (54)	37.5 (95.25)
1,100 (4165)	23.5 (59.7)	35.25 (89.5)
1,000 (3785)	25.75 (65.4)	33 (83.8)
900 (3,405)	28 (71.1)	30.75 (78.1)
800 (3,025)	30 (76.2)	28.75 (73)
700 (2,650)	32.5 (82.5)	26.25 (66.7)
600 (2,270)	35.25 (89.5)	23.5 (59.7)
500 (1,890)	37.75 (95.9)	21 (53.3)
400 (1,515)	40.25 (102.2)	18.5 (47)
300 (1,135)	43.25 (110)	15.5 (39.4)
200 (755)	46.75 (118.7)	12 (30.5)
100 (375)	50.25 (127.6)	8.5 (21.6)

**Tank Capacity Chart**

## LOADING (FOR WOOD FIBER MULCH, IF LIMING SEE PAGE 19):



**CAUTION:** Take care not to lose pens, lighters, etc. from shirt pockets or drop pieces of paper or plastic bags into the tank, as these might plug the slurry system.

1. With clutch disengaged and agitator control in the neutral position, start engine and allow it to warm up (See starting procedure page 12).
2. Start filling the unit with water. When water reaches the top of the agitator shaft, move agitator control to full reverse position.

Fill the tank with water from any stream or pond using a fill pump. When filling from a pond or stream be sure to use a suction strainer to filter out contaminants which could damage the pump and unit. Other sources of water:

1. Any pressure source, eg. fire hydrant. This unit is supplied with a 6" air gap fill port but it is necessary to consult with local authorities before using water main, in order to abide to all local ordinances.
  2. Water tanker.
3. Piping System Cleanout Procedure (Purging Line):
    - A. Remove discharge nozzle and gasket from discharge boom.
    - B. Aim discharge boom assembly into an open area away from any persons, obstructions or high voltage power lines.
    - C. Open discharge valve and close recirculation valve.
    - D. Increase engine speed to approximately 1/2 to 3/4.
    - E. Engage clutch with a firm snap. Do NOT slip clutch.
    - F. When discharge stream is clear, open recirculation valve and close discharge valve. After recirculation stream is clear disengage clutch.
    - G. Replace nozzle and gasket in discharge boom.
  4. Continue filling tank with water.
  5. Increase engine speed to full RPM.
  6. Start loading dry material, loading the lightest material first. Agitator control should be in full reverse for mixing.
    - A. Seed - Cut the seed bag and dump contents into the slurry tank. (When using inoculant, add it in the tank along with the seed.) When using quick swelling seeds load them just prior to application.
    - B. Wood Fiber Mulch - Empty the entire bag in or cut bag and drop in the sections of fiber. The amount of mulch to be used should be loaded by the time the water level is at 3/4 full. If agitator stalls or a high pitch squeal comes from the hydraulic system, reverse agitation to forward for a moment to clear the obstruction, then return agitation to reverse.



**CAUTION:** Hydraulic system will overheat if agitator shaft is jammed for extended period. This will damage hydraulic oil and system components.

- C. Fertilizer - Stand over hatch opening and drop the bag onto the bag cutter. Grasp both ends of the bag and dump material.
- D. All other additives - Consult with manufacturer for proper loading technique.
- 7. When all materials are loaded and in suspension, and the tank is full, move the agitator to neutral then full speed forward to insure all material is mixed. It may be necessary to change the agitator direction more than once to insure a thorough mixture.
- 8. After material is thoroughly mixed, slow agitator in forward direction to 1/2 to 3/4 speed or enough to create movement in all of the corners of the tank. Do not over agitate the slurry. Always discharge the material with the agitator control in forward position.
- 9. Close the hatch lid on the slurry tank.

**NOTE:** The slurry should not be recirculated for more than 15 minutes prior to discharge to reduce wear and keep seed from swelling.

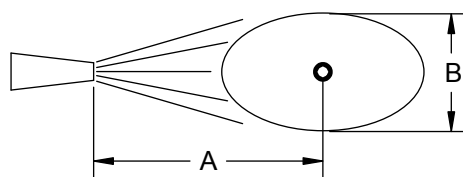
**NOTE:** If foaming occurs, reduce agitator speed.

## PRIOR TO APPLICATION:

- Operator should familiarize self with area to be seeded and develop a plan to insure uniform application.
- Develop a plan for communication between operator and driver of the carrying or towing vehicle to signal for start, stop, turn, etc. through the use of the signal horn.
- Operator takes up position on the platform. From this point application will be controlled by the use of the clutch, valve, discharge assembly and throttle.

## DISCHARGE NOZZLE SELECTION:

Nozzles are stored in the tool box. This HydroSeeder® is equipped with 6 nozzles - two long distance and four ribbon fan nozzles. The smaller long distance nozzle is generally better suited for seed, fertilizer and/or lime application while the large long distance nozzle is better for wood fiber mulch application. All of the ribbon fan nozzles are generally suited for both types of application.



Nozzle	Distance (A)	Width (B)	T170 Discharge Time
Lg. Long Distance	Up to 230 ft (70m)	-	5.5 min.
Sm. Long Distance	Up to 150 ft (46m)	-	19 min.
Sm. Narrow Ribbon	Up to 75 ft (23m)	15 ft (4.6m)	19 min.
Sm. Wide Ribbon	Up to 45 ft (14m)	25 ft (7.6m)	19 min.
Lg. Narrow Ribbon	Up to 90 ft (28m)	23 ft (7m)	7.7 min.
Lg. Wide Ribbon	Up to 84 ft (26m)	30 ft (9m)	7.7 min.

## APPLICATION OF SLURRY:

### I. GENERAL APPLICATION TECHNIQUES



**DANGER:** Do not spray toward power lines, transformers or other high voltage conductors.



**CAUTION:** The driver of the carrying vehicle should remain alert for hazards to the operator, such as low power lines, hanging branches, etc. Driver should never start or stop abruptly.

1. Determine which nozzle would best suit the application needs according to the nozzle selection chart on page 16.
2. Application of seed, fertilizer and lime: Elevate discharge nozzle no less than 10° above the area to be sprayed, allowing the slurry to gently rain onto the seed bed.
3. Application of wood and paper fiber: Whenever possible aim the stream towards the ground to create a surface with small pock marks which help get seed in contact with ground. Do not allow the stream to blast away the surface of the seed bed.
4. Generally the most remote area of the seed bed should be covered first. Distance is controlled by engine speed and nozzle selection. Do NOT partially close the valve to control the distance.
5. While moving along area to be seeded, the operator should move the nozzle back and forth in a slow, even arc.
6. If application is to be interrupted for a short period of time, leave the valves open and disengage the clutch. Re-engage the clutch to continue application.
7. It may be necessary to slow the agitator as the tank empties to reduce foaming.

### II. DISCHARGE THROUGH THE BOOM:

1. Move the discharge valve handle to the open position, the recirculation valve handle to the closed position, and engage the clutch. At this time, should the operator want to stop spraying for a short period, disengage the clutch; then re-engage to continue spraying.
2. When the tank is empty, or when discontinuing discharge for an extended period of time, disengage the clutch, then immediately move the discharge valve to the closed position, and idle the engine. This will maintain moisture in the discharge piping and help prevent plugging. Move the agitator control to the neutral position.

### III. PROCEDURES WHEN USING HOSES:

Always pump clear water through the hose before pumping mulch. If the inside hose liner is dry, it will dewater the mulch causing plugging.

#### A. PUMP TAKE OFF SYSTEM OR HOSE REEL WITH REMOTE VALVE :

1. Open recirculation valve and close discharge valve and close remote valve at the end of the hose.
2. Engage clutch. When stream is flowing freely through the recirculation line, open the pump take off valve.



**CAUTION:**

**The high pressure on the hose can exert strong forces causing hose operator to lose control of hose or footing. The hose will require additional holders on slopes. Open the pump take off valve and the remote valve slowly and only after the hose operator is firmly positioned and has firm control of hose.**

3. With the engine at 3/4 speed, open the remote valve at the end of the hose to discharge the load.
4. When finished spraying, close the remote valve, disengage the clutch, and stop the engine. If using fiber mulch, retain as much water as possible in the hose by elevating the ends or by coupling the ends together.
5. If another load is to be done, see reloading procedure on page 19. If finished for the day, follow the clean up procedure and flush out the hose.



**DANGER:**

**The recirculation valve must be open when using a remote valve. If not open, extreme heat which will cause damage and/or bodily injury will occur.**

#### B. EXTENSION HOSE SYSTEM - WITHOUT REMOTE VALVE:

1. Connect the extension hose into the end of the discharge boom.
2. A person controlling the end of the hose directs a second operator at the machine to control the clutch and adjust the engine speed.



**CAUTION:**

**Since the extension hose will be seeing the full output of the pump with the recirculation closed, the equipment operator and individual at the end of the hose should exercise extreme care when operating unit on high pressure. The high pressure on the hose can exert strong forces causing hose operator to lose control of hose or footing. The hose will require additional holders on slopes. Engage the clutch only after the hose operator is firmly positioned and has firm control of hose.**

3. When hose operator is ready signal the second operator to engage clutch and slowly increase the engine RPM until the desired discharge pressure is reached.

4. When finished spraying, disengage the clutch, stop the engine, and close the discharge valve. If using fiber mulch, retain as much water as possible in the hose by elevating the ends or by coupling the ends together.
5. If another load is to be done, see reloading procedure on page 19. If finished for the day, follow clean up procedure and flush out the hose.

## RELOADING PROCEDURE:

1. Start at step 2 in loading procedure on page 15.
2. After last load of the day refer to the cleaning and maintenance section of the manual on pages 24-31.

## LIMING WITH THE HYDROSEEDER®:

In using large concentrations of granular solids through the HydroSeeder®, it is advisable to keep the slurry moving through the pump at all times. This keeps the solids from settling in the lines, and creating a stoppage. This unit was designed for the application of agricultural grade lime only.

## PROCEDURE:

1. With clutch disengaged and agitator control in neutral position, start engine and allow it to warm up (see starting procedure on page 12)
2. Start filling the unit with water. When water reaches the top of the agitator shaft move agitator control to approximately 1/2 speed reverse.
3. Open both the recirculation and discharge valves.
4. Remove the discharge nozzle and gasket from the discharge boom.
5. Aim the discharge boom assembly into an open area away from any persons, obstructions or high voltage power lines.
6. Move the throttle to approximately 1/2 engine speed.
7. Engage the clutch, and move the throttle to full engine speed. A stream of water should be coming from the end of the recirculation pipe beside the hatch opening, as well as from the boom.
8. As soon as both streams are clear, close the discharge valve and make sure water is being recirculated back to the tank.
9. Decrease throttle to 3/4 speed. Increase agitator speed to full reverse. **DO NOT DISENGAGE CLUTCH!**
10. 20 pounds of granular solids displaces approximately 1 gallon of water. When filling the tank with water the volume of granular solids must be accounted for. For example; If using the maximum recommended capacity of 5,000 pounds for a T170, 250 gallons (5,000/20) would have to be subtracted from the total tank capacity (1,750 gallons - 250 gallons = 1,500 gallons). If 1,000 pounds of solids were used, 50 gallons (1,000/20) would have to be subtracted (1,750 gallons - 50 gallons = 1,700 gallons).
11. Fill the tank to the required capacity for the rate of granular solids to be applied.
12. Load the material (see "Loading" pages 15-16, steps 5-8).
13. When ready to apply slurry, install gasket and nozzle into boom.
14. Move agitator control to 3/4 speed, forward.
15. With the clutch still engaged, open the discharge valve.

**CAUTION:**

To decrease pump wear and increase discharge distance, it may now be desirable to close the recirculation valve. However, the recirculation valve must be open **BEFORE** closing the discharge valve if the application of slurry is to be interrupted. Extreme heat, which will cause damage and/or bodily injury, will occur if both valves are closed.

16. Apply the slurry (see “Application of Slurry” pages 17-18).

17. If another load is to be applied, start again at step “1”. If finished, follow the clean-up procedure.

## **TROUBLE SHOOTING YOUR HYDROSEEDER®:**

Because of the tremendous work load usually placed upon the HydroSeeder®, minor malfunctions will occur from time to time. If these are not remedied immediately, they could lead to poor performance and damage to the equipment. This section describes possible problems and the action to correct them.

1. Foam in the tank and air entrainment.

The mixture of dry materials with water will sometimes cause excessive foaming while others will cause air entrainment. This is noticed primarily in the erratic discharge and a drop in pressure and distance.

Some solutions are:

- A. As the slurry level drops in the tank, slow the agitator.
- B. Add 2 or 3 ounces (4 to 6 cl) of an antifoaming agent to the tank.
- C. If you can determine which additive is causing the air problem, either add it last or not at all - unless it's the water.
- D. Limit recirculation time as much as possible.
- E. Open pump suction bleed valve to exhaust air trapped in the pump or suction line. Close valve as soon as the air stops.

2. Plugging or clogging:

**DANGER:**

**Turn off engine and disconnect battery cables before working on equipment. Serious injury or death can result from moving parts or high pressure spray.**

Sometimes when a stoppage occurs, you will not be able to find anything in the line. When this happens, it means that the system became airbound instead of plugged. To remedy this, see “Foaming”. Plugging can occur in any one of four places; the valve and recirculation nozzle, the discharge nozzle, the pump area and the sump area. The plugging is caused by either foreign objects or dewatered fiber.

- A. Obstruction in the discharge nozzle is determined by a change or stoppage of the spray pattern.
  - a) Disengage clutch.
  - b) Make certain that the pump has stopped rotating.
  - c) Remove the nozzle, slowly and carefully.
  - d) Clear the nozzle with the nozzle cleaning rod attached to the underside of the guard rail.





**DANGER:** Severe injury can result from opening clamps when piping is hot. Before loosening any clamps, determine if the pipe is hot. If so, let it cool before attempting repair.

- B. If the recirculation system is not working:
- Disengage the clutch and shut down the engine.
  - Remove the two clamps on each side of the recirculation valve.
  - Slide the rubber seals back and remove the valve assembly.
  - Check the valve assembly, the recirculation nozzle in the discharge pipe, and the recirculation pipe going into the tank. Clear any obstructions.
  - Replace the valve assembly and slide the seals back into place. Lubricate the outside of the seals.
  - Replace the clamps.
3. Obstruction in the pump, which can be determined by a drop in pressure. If the drop in pressure is accompanied by a frothy or whitish discharge stream, the blockage is in the suction line or sump area. To clear the pump:
- Disengage the clutch and stop the engine.
  - Loosen the suction pipe clamps. If there is material in the tank, shut off the suction line valve
  - Remove the clamp closest to the pump.
- NOTE:** If no water comes out, it means that the obstruction is in the sump area.
- Reach into the pump and remove the obstruction. If it is jammed, the pump suction cover may have to be removed.
  - Reassemble removing pipe “plug” in process.
  - Open suction line valve.
4. Obstruction in the sump area, which is located at the bottom of the tank on the inside where the suction pipe is attached:
- The easiest way to clear the sump is to back flush through the discharge plumbing with the water supply hose.
  - Another method is to remove the drain plug and run a long pole through the opening and into the sump area. Remove the obstruction and replace the drain cap.
  - Use a pipe or pole through the loading hatch opening to dislodge the obstruction.

## TROUBLE SHOOTING YOUR HYDROSEEDER®:

Problem	Probable Causes	Suggested Solutions
<b>LEAKS:</b>		
Tank bearing leaks.	Lack of lubrication - seal worn. Bolts not tightened properly.	Replace seal and follow lube schedule. Tighten uniformly to 25 ft. lbs.
Pressure Clamps.	Rubber seal cracked, pinched or torn.	Replace, always grease seal before clamping shut.
Suction.	Rubber seal cracked, pinched or torn.	Replace, always grease seal before clamping shut.
Discharge Swivels.	Not greased often enough.	Rebuild swivels w/repair kit (part#12397, 2 required).
Pump Shaft.	Pressure lubricator not serviced.	Replace pump seal, service pressure lubricator daily.
Pump Suction Cover.	Cover O-Ring bad.	Replace cover O-Ring, use grease when replacing.
Discharge Boom or Nozzle Camlock Fittings.	Worn or no gasket.	Replace gasket.

## MACHINE JUMPS DURING OPERATION:

Agitator.	Agitator bent by heavy object falling on it.	Straighten agitator or shim, so it runs true.
Bent Paddles.	Loading wood fiber mulch into tank before tank is half full.	Straighten agitator paddle, realign agitator to run true.

## FOAMING OF SOLUTION AND LACK OF DISTANCE:

Pump loses prime - distance - leaves sive amount in tank (100 gal (378 liters) or more).	Sucking air in suction lines.	Check all suction connections to see lacks that rubber seals are in good shape. excess- Grease seals before replacing clamps.
	Air entrainment.	See page 20.
	Low engine RPM. (Below 2750 RPM-No load)	Check throttle cable and linkage, See authorized engine dealer.
	Soft water.	Slow the agitator.
	Too much agitation.	Slow the agitator.
	Pump worn.	Reset pump tolerance page 30.
	Suction partially plugged.	Clean out machine see page 24.
		Nozzle worn or plugged.
	Clean nozzles, replace if necessary.	
	Fertilizer.	Change type.
	Clutch slippage.	Readjust clutch.

## VALVE:

Valve stuck.	Frozen.	Thaw out ice, lubricate. Leave in discharge position during storage.
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## TROUBLE SHOOTING YOUR HYDROSEEDER®:

Problem	Probable Causes	Suggested Solutions
Constant plugging during operation.	Foreign material in slurry.	Drain and clean out tank. Check storage for foreign materials.
Constant plugging during loading and discharging.	Loading HydroSeeder® before tank is half full of water.	Reinstruct your operator. (See pages 15-16).
	Incorrect loading procedure.	Review loading procedure pages 15-16.
	Improper operation by operator.	Reinstruct your operator. (Review Operator's Manual).
	Clutch slipping.	Readjust clutch.
	Not moving valve handle far enough.	Valve should be fully open.
	Machine not being flushed out prior to reloading.	See page 15.
	Machine not being run at correct RPM during loading.	Reinstruct your operator. (See pages 15-16).
Extension hose plugs after use.	Letting water run out, leaving wood fiber mulch to dry out.	If hose has to be uncoupled, seal ends to keep water in hose and prevent wood fiber mulch from drying out.

### CLUTCH:

Does not pull load or overheats.	Out of adjustment.	Readjust clutch.
Jumps out of engagement.	Too loose or too tight.	Readjust clutch.

### PUMP:

Excessive wear.	Fertilizer with highly abrasive filler.	Change fertilizer. Avoid abrasive fillers.
	Overloading machine with dry material.	Load machine to recommended capacities.
	Too much time allowed between loading and discharging.	After loading and mixing has been completed, set agitator at 1/2 speed in reverse and disengage pump.
	Recirculating all the time.	Close recirculation valve when discharging through the boom.
Will not turn.	Frozen.	Warm housing to melt ice.
	Jammed with fertilizer or lime.	Remove cover and clean interior.
	Impeller rusted to suction cover plate.	Pull cover and remove rust.



### CAUTION:

**Do not turn the shaft backwards with a pipe wrench - this will unscrew the impeller from the shaft. Consequently, when clutch is engaged, the impeller will screw onto the shaft with such force, great enough to break the impeller.**

## **CLEANING AND MAINTENANCE:**

### **AFTER FIRST 4 - 8 HOURS OF OPERATION:**

1. Check and adjust clutch.

### **DAILY:**

1. Cleaning the HydroSeeder®
  - A. Fill the slurry tank to the center of the agitator shaft.
  - B. Move agitator lever to full speed to flush off inside of tank top and walls.
  - C. Remove discharge nozzle and gasket from discharge boom.
  - D. While pointing discharge toward an open area, move discharge valve handle to discharge position and engage clutch. Allow to discharge until clear water is coming out.
  - E. Move recirculation valve handle to recirculation and allow to run momentarily.
  - F. Disengage clutch, idle the engine, move valve handle to discharge position, move agitator handle to neutral and turn off the engine.
  - G. Always remove the drain plug and allow the tank to drain.
  - H. In freezing weather leave main tank drain plug out and remove pump drain plug. Move all slurry valves to open position.
  - I. Wash the outside of the HydroSeeder®, including the radiator, to remove any corrosive materials.
  - J. If using lime - the daily maintenance should be performed after every load.
  - K. Clean out extension hoses.
2. Lubricating the HydroSeeder® (see lube chart pages 26-27).

**IMPORTANT:** Lubrication should be performed IMMEDIATELY AFTER cleaning of equipment. Engine not running.

- A. Lubricate the agitator shaft bearings located on the outside front and rear of the slurry-tank.
- B. Service the automatic lubricator on the pump as needed (for service see page 9).
- C. Check the engine oil and replenish when necessary. Change oil and filter after first 100 hours then 250 hours thereafter. Consult the engine operator's manual for the correct grade of oil and the engine break-in procedure.
- D. Lubricate the swivel on the discharge assembly and the swivel on the hose reel.

### **WEEKLY OR EVERY 40 HOURS OF OPERATING TIME:**

1. Clean the air cleaner following the instructions in the engine operator's manual.
2. Lubricate all the points on the HydroSeeder® as outlined in the daily maintenance section and, in addition, lubricate the four grease fittings on the clutch/pump.
3. Check the level in the hydraulic oil reservoir - maintain level at sight gauge.
4. Check the clutch adjustment to insure that it "snaps" in and out of engagement. Adjust the clutch with the engine off.
5. Check the anti-freeze in the radiator.

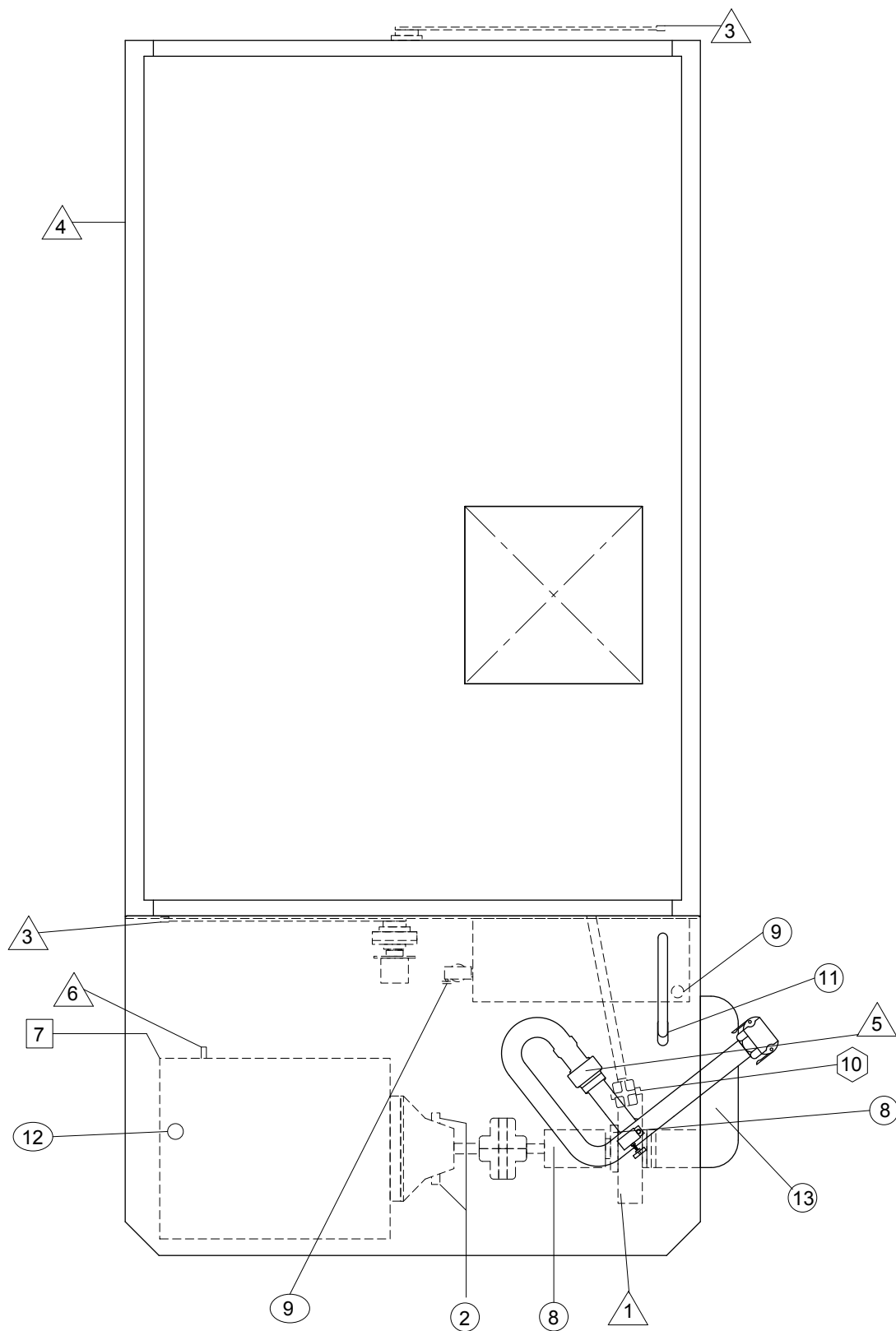
6. Inspect the slurry-tank for build up of residue in the suction area and clear if necessary.
7. Check and clean engine radiator. Flush with clear low pressure water and blow dry with compressed air. Do NOT use high pressure water spray.

## **SEASONAL AND WINTER STORAGE MAINTENANCE:**

1. Drain the slurry tank of all water prior to storage and leave the drain plug disconnected.
2. If possible cover machine with tarp or park inside of an enclosure.
3. Store the HydroSeeder® with all slurry valve handles in the open position. To prevent damage from freezing, it is advisable to remove all slurry valves and store in a heated area.
4. Pour one quart of mineral oil or environmentally safe lubricant into the pump housing and spin pump by hand to prevent rust in the pump. Remove drain plug.
5. Chip and steel brush any interior rust spots in the slurry-tank and touch up with paint. See numbers 2 and 3 in Maintenance Section (IV) of the Safety Summary Section page 4.
6. Lubricate all fittings.
7. Check anti-freeze in radiator.
8. Lubricate equipment again just prior to starting operation after storage.
10. Change hydraulic oil and filter. (500 hours)
11. Disconnect battery cables. In cold weather, remove battery and store in safe warm place.
12. Add fuel stabilizer to fuel tank.

## **HYDRAULIC SYSTEM:**

The hydraulic system on your Finn HydroSeeder® is designed to give trouble free service, if maintained. The most important areas of maintenance are the hydraulic oil and filtration. The reservoir holds 22 gallons of Mobil DTE-13M Hydraulic Oil or equivalent. The hydraulic oil should be replaced per the lubrication schedule or if the oil becomes milky or it gives off a burnt odor. The hydraulic oil filter must be replaced on schedule with a 25 absolute micron filter – Finn part #021618. The hydraulic system relief is factory set at 2,500 psi.



**Figure 4**






## LUBRICATION CHART (See Figure 4)

Ref. No.	Location	Lubricant	Frequency	Number
1	Check Grease Level in Pressure Lubricator	BL	Daily	1
2	Check Clutch Lever Bearings	CL	Weekly	2
3	Grease Agitator Shaft Bearings	CL	Daily	2
4	Check Fuel Level	DF	Daily	1
5	Grease Discharge Swivels	CL	Daily	2
6	Check Engine Oil Level	MO	Daily	1
7	Check Engine Oil and Filter	MO	See Engine Manual	1
8	Grease Pump Bearings	BL	Weekly	2
9	Check Hydraulic Fluid Level	HO	Weekly	1
	Change Hydraulic Fluid and Filter	HO	Seasonally or 500 Hours	1
10	Grease Discharge and Recirculation Valves	SL	Each Load	2
11	Grease Valve Arm Lever	CL	Weekly	1
12	Change Engine Coolant	AF	Seasonally	1
13	Grease Suction Line	CL	Weekly	1

### LUBRICANT OR FLUID USED

BL	Bearing Lube (Soda Base)
CL	Chassis Lubricant
MO	See Engine Manual
HO	Hydraulic Oil Mobil DTE-13M or Equivalent
SL	Special Stick Lubricant
AF	50/50 Anti-Freeze and Water Mixture
DF	Diesel Fuel

### TIME KEY

DAILY (8 hours)	
WEEKLY (40 hours)	
EACH LOAD	
SEASONALLY (500 hours)	
SEE ENGINE MANUAL	

### FLUID CAPACITIES

Fuel - 41 Gallons (155L)  
 Hydraulic Oil - 22 Gallons (83 L)  
 Engine Coolant - 4 Gallons (15.1 L) 50/50 Mix Only  
 Engine Oil - See Engine Manual

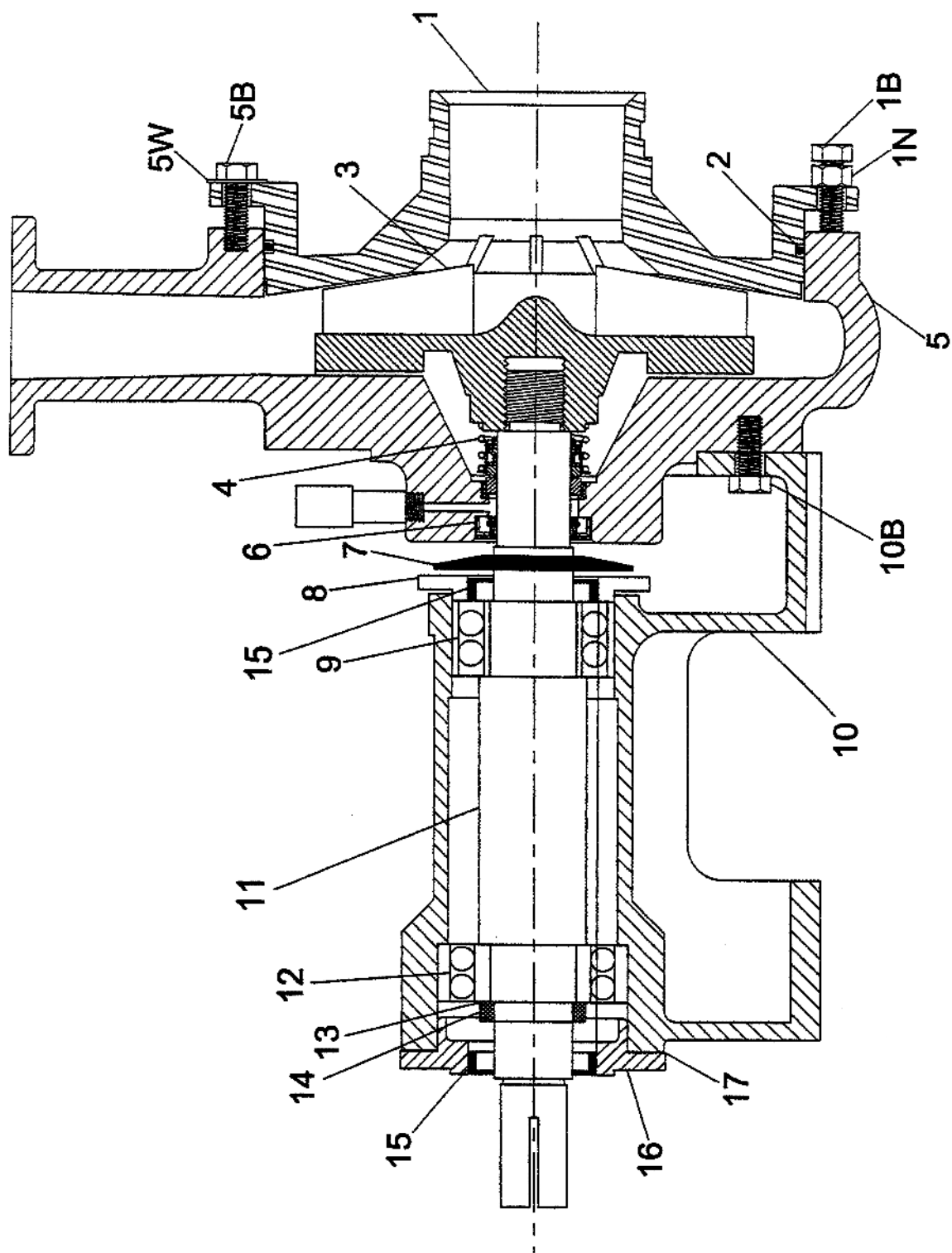


Figure 5



## PUMP PARTS (See Figure 5)

Ref. No.	Part Number	Description	No. Req'd
1	005146	Suction Cover	1
1B	X0824SS	Suction Cover Bolt	4
1N	Y08SS	Suction Cover Nut	4
2	005150	O-Ring	1
3	005145	Impeller	1
4	006443	Mechanical Seal Assembly	1
5	005144	Pump Casing	1
5B	X0824SS	Suction Cover Bolt	8
5W	W08FSS	Suction Cover Washer	8
6	006444	Grease Retainer Seal	1
7	006450	Radial Bearing Slinger	1
8	006537	Radial Bearing Retainer	1
9	006445	Radial Bearing	1
10	002960	Pump Frame	1
10B	X0820SS	Pump Frame Bolt	4
11	002945	Pump Shaft	1
12	006446	Thrust Bearing	1
13	007336	Bearing Lock Washer	1
14	007367	Bearing Lock Nut	1
15	006447	Grease Retainer Seal	2
16	002961	Thrust Bearing Retainer	1
17	012121	Retainer Gasket	1
<b>NOT ILLUSTRATED</b>			
	012120	Grease Fitting	2
	160234	Pump Drain Plug	1

## PUMP MAINTENANCE SECTION:



**CAUTION:** Pump maintenance to be done only while engine is not running, and battery cables are disconnected.

### A. FACTORY-TOLERANCES.

1. To check pump tolerances loosen the two clamps on the pump suction piping and remove the inlet elbow. Through the pump suction hole, insert a feeler gauge between the pump impeller (3) and the suction cover (1). This measurement on a new pump is between .040-.045 of an inch (1.00-1.15 mm).

### B. IMPELLER CLEARANCE -

#### TO BRING THE PUMP BACK TO PROPER TOLERANCE, PROCEED AS FOLLOWS:

1. Push suction cover (1) into casing (5) until suction cover hits impeller (3). Impeller should be in full contact with suction cover.
2. Tighten cap screws (5B) finger tight. Impeller should rub the suction cover and not turn easily through one revolution.
3. Tighten cap screws (1B) to 15 lb. ft. (165 kg/m). Impeller should turn freely through one revolution.
4. Back off cap screws (5B) 3/4 turn.
5. Tighten cap screws (1B) 3/4 turn and tighten nuts (1N) to 15 lb.ft. (165 kg/m).
6. Tighten cap screws (5B) to 15 lb. ft. Clearance gap should be about .040 inches (1.00 mm). Check to see if impeller turns freely through one revolution.

**NOTE:** Tightening of the cap screws should be in a criss-cross pattern.  
**DO NOT TIGHTEN TO OVER 15 LB. FT. (165 kg/m).** Doing so can crack the flange of the suction cover.

### C. CLEANING.

1. To clean pump impeller (3), loosen the two victaulic pipe clamps and remove the suction pipe assembly. The eye of the impeller can then be seen through the suction cover (1) and is readily accessible for cleaning.
2. To remove impeller, remove the eight bolts (5B) holding the cover (1) in place. Remove cover, being careful not to damage the O-Ring gasket (2).
3. Take the impeller wrench, which is stored in the toolbox, and position it so that the hole is aligned with any of the eight tapped holes in the front of the pump casing (5). The 90° leg of the wrench should face in towards the impeller and be positioned between any two of the impeller fins. Bolt the wrench securely in place with one of the suction cover plate bolts (5B). Using a pipe wrench on the shaft (11), unscrew the impeller (3) turning the shaft (11) in a clockwise direction. Be careful not to unscrew the impeller (3) too far before removing the puller wrench.

## **D. INSTALLING NEW SEAL ASSEMBLY (#4)**

**(DO NOT UNWRAP THE NEW SEAL ASSEMBLY UNTIL YOU ARE READY TO INSTALL. ALL PARTS OF THE ASSEMBLY ARE PACKED IN SEQUENCE OF INSTALLATION.)**

1. To replace the seal assembly (4), perform the above operations under cleaning and remove pump casing (5) by removing the three bolts (10B) holding the casing to the pump frame (10).
2. After cleaning all parts including pump shaft, begin the reassembly of the pump. Install seal grease retainer (6) with the cavity portion of the seal facing outward. Rebolt the casing onto the pump frame using the three cap screws(10B). Using a light oil lubricant (3 in 1), install the ceramic seat with its neoprene holder into the seal recess making sure it is square with the shaft. Lubricate the inside of the bellows assembly with a light oil and check to be sure the steel ring is stuck (glued) to the end of the assembly. Slide the bellows assembly onto the shaft and push till the steel ring is against the ceramic seat.
3. Install the seal spring on the hub of the impeller (3). After coating the threads on the pump shaft (11) with an anti-seize compound, install the impeller (3) - seating it securely.
4. Utilizing the rubber O-Ring gasket (2) reinstall suction cover using the eight cover bolts (5B). At this time, check to see that the pump runs freely. If the impeller rubs the cover plate (1), you do not have the impeller (3) tight on the shaft (11) or the cover plate(1) needs readjustment - see "impeller clearance". Tighten these bolts uniformly using 15 ft. pounds (165 kg/m) on the torque wrench.
5. After reinstalling the suction pipe assembly, lubricate and tighten the victaulic clamps. Service the automatic lubricator.

## NOTES

## NOTES

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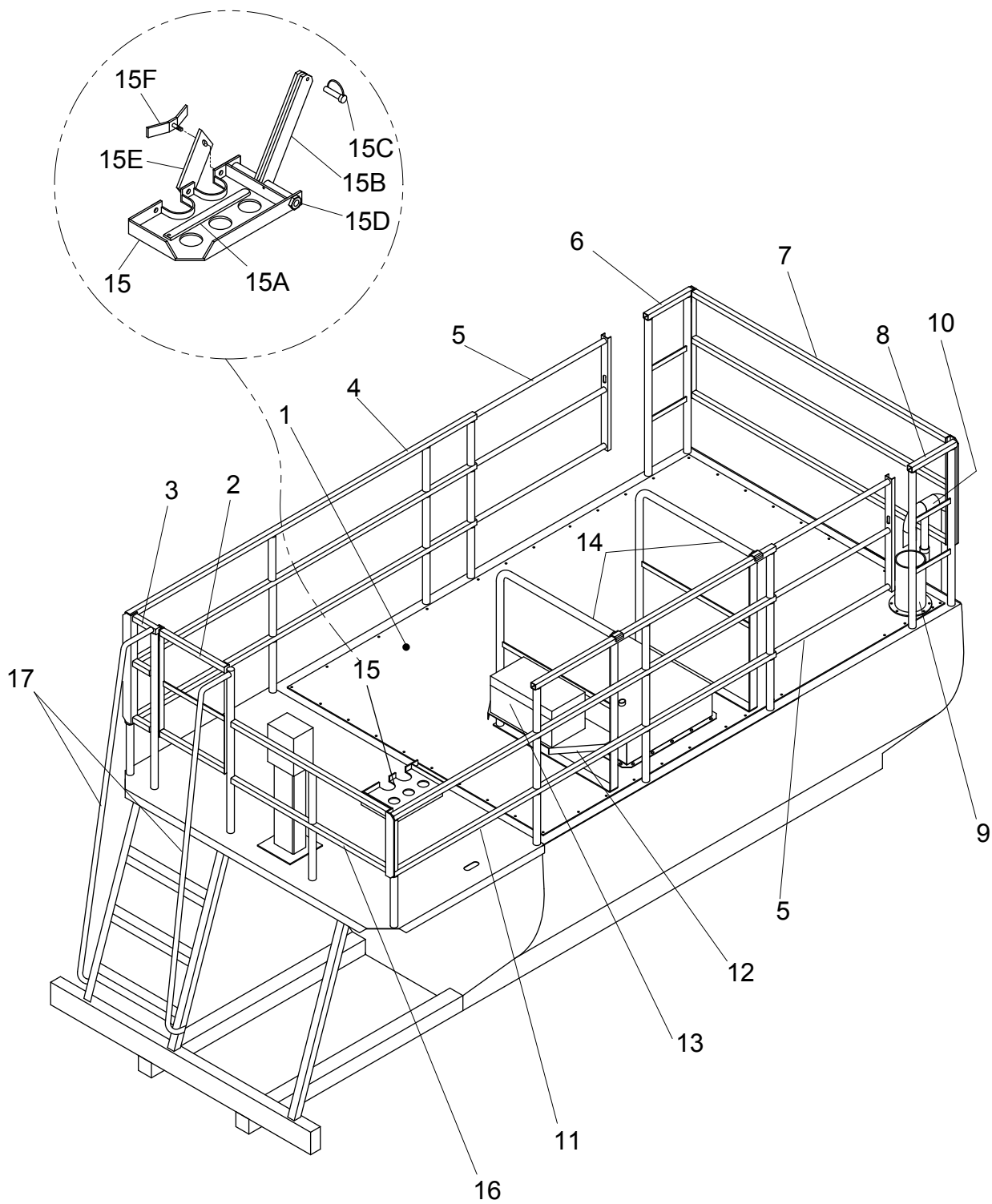


# **T170**

# **Hydroseeder®**

## **Parts Manual**

**Model SMA**

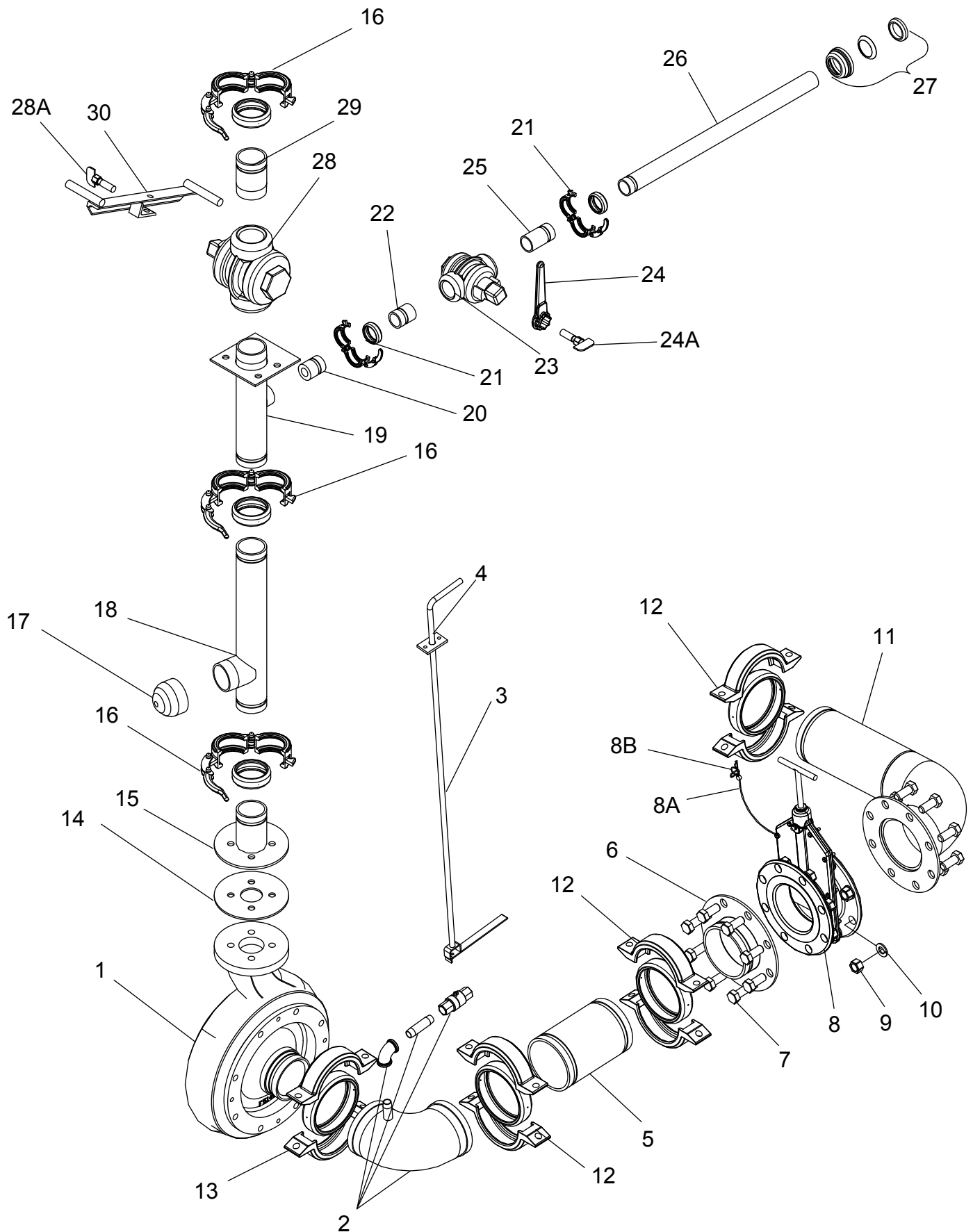


**WHEN ORDERING PARTS, BE SURE TO STATE  
SERIAL NUMBER OF MACHINE**

# TANK TOP PARTS

Ref. No.	Part Number	Description	No. Req'd
1	F170-0004	Tank Top	1
	190047	Gasket	32'
	008582-01	Front Tank Top Support	1
	008582-02	Rear Tank Top Support	1
2	012468-02	Swing Gate	1
	080521	Spring Hinge	1
3	012468-01	Rear-Side Guard Rail	1
4	012477	Left-Rear Guard Rail	1
	012474-03	Left-Rear Toe Rail	1
5	012471	Slide Gate	2
	FW71225	Slide Gate Snapper Pin	2
	005700	Lanyard	1
6	012476-02	Left-Front Guard Rail	1
	012474-07	Front-Side Toe Rail	1
7	012472	Front-End Guard Rail	1
	012474-04	Front-End Toe Rail	1
8	012476-01	Right-Front Guard Rail	1
	012474-07	Front-Side Toe Rail	1
9	012484	Fill Port Extension w/Vent	1
	008470	Fill Plug	1
10	012483	Fill Port	1
	002191	Fill Port Adapter	1
11	012466	Right-Rear Guard Rail	1
	012474-02	Right-Side Toe Rail	1
12	F330-0050	Tool Box Mount	1
	005619	U-Bolt	2
	012514	Square U-Bolt	2
13	012669	Tool Box	1
14	012464	Hatch Safety Rail	2
	012514	Square U-Bolt	2 per
	085152	Hatch Lid Rubber Stop	2
15	012547-01	Boom Tray & Nozzle Holder	1
15A	005161	Nozzle Tie Down Strap	1
15B	012487	Pivot Arm	1
15C	031245	Snapper Pin	1
15D	012547-02	Pivot Arm Swing Bolt	1
15E	012487-05	Boom Clamping Plate	1
15F	002258	Boom Locking Wing Bolt	1
16	012467	Rear-End Guard Rail	1
	012474-01	Rear-End Toe Rail	1
17	012473	Ladder Hand Rail	2
	012515	Round Pipe Plug	2
	005613	Square Tube Plug	6
		<b>NOT ILLUSTRATED</b>	
	005714-01	Tank Vent	1
	008459	Vent Gasket	1

**WHEN ORDERING PARTS, BE SURE TO STATE  
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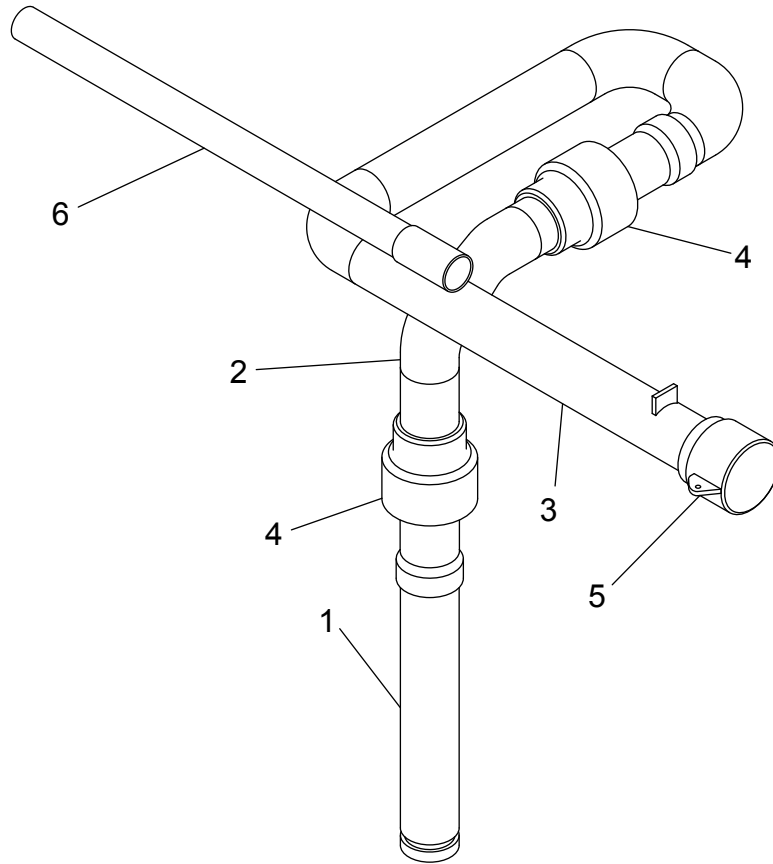


**WHEN ORDERING PARTS, BE SURE TO STATE  
SERIAL NUMBER OF MACHINE**

## PUMP, PIPING, AND DISCHARGE ASSEMBLY

Ref. No.	Part Number	Description	No. Req'd
1	005143	Pump Assembly (See pg. 43 for Parts)	1
	002383	Pressure Lubricator	1
	008189	Plunger	1
	008190	Screw, Nut, Follower and Spring	1
	160160	Coupling	1
	160389	Pipe Nipple	1
2	012491	Suction Elbow/Bleed Valve Assembly	1
	012491-02	Suction Elbow	1
	160006	Pipe Elbow	1
	160428	Pipe Nipple	1
	012457	1/2" Bleeder Valve	1
3	012493-01	Bleeder Valve Handle	1
4	012493-09	Handle Pad	1
5	012640-05	Suction Pipe	1
6	012640-02	Suction Valve Flange Pipe	1
7	X1232	3/4-10 Hex Bolt	16
8	012632	Suction Valve Assembly	1
	012636-02	Valve Seal Packing	3
8A	005700	Locking Pin Lanyard	1
8B	030894	Locking Pin	1
9	Y12	3/4-10 Hex Nut	16
10	W12L	3/4 Lock Washer	16
11	012640-01	L-Shaped Suction Pipe	1
12	011736	Pipe Clamp	3
	011919	Seal, Pipe Clamp	3
13	008471	Reducing Pipe Clamp	1
	008472	Seal, Reducing Pipe Clamp	1
14	008469	Discharge Flange Gasket	1
15	011726-01	Discharge Flange	1
16	002771	Pipe Clamp	3
	002820	Seal, Pipe Clamp	3
17	160263	Pipe Cap (Standard)	1
18	011726-11	Lower Discharge Pipe	1
19	011726-04	Upper Discharge Pipe	1
20	011727-09	Recirculation Nozzle	1
21	006721	Pipe Clamp	2
	006722	Seal, Pipe Clamp	2
22	011727-10	Valve Inlet Nozzle	1
23	011776	Recirculation Valve	1
24	011909	Handle	1
24A	007542	Lube Screw	1
	011950	Gasket	1
	011951	Spring	1
25	011727-11	Valve Outlet Nozzle	1
26	012462	Recirculation Pipe	1
	005703-02	Recirculation Discharge Elbow	1
27	012462-05	Recirculation Pipe Seal/Coupling	1
28	011777	Discharge Valve	1
28A	007542	Lube Screw	1
	011952	Gasket	1
	011953	Spring	1
	F330-0011-01	Valve Stabilizer Plate	1
29	011882	Discharge To Boom Connector	1
30	011822	Valve Control Foot Pedal	1
	Z0612SCP	Set Screw	2
<b>HOSE REEL OPTION ONLY</b>			
	007710	Ball Valve	1
	160568	Nipple	1
	002158	Brass Male Adapter	1
	001207	Male Adapter	1
	012531	Lead-In Hose	1

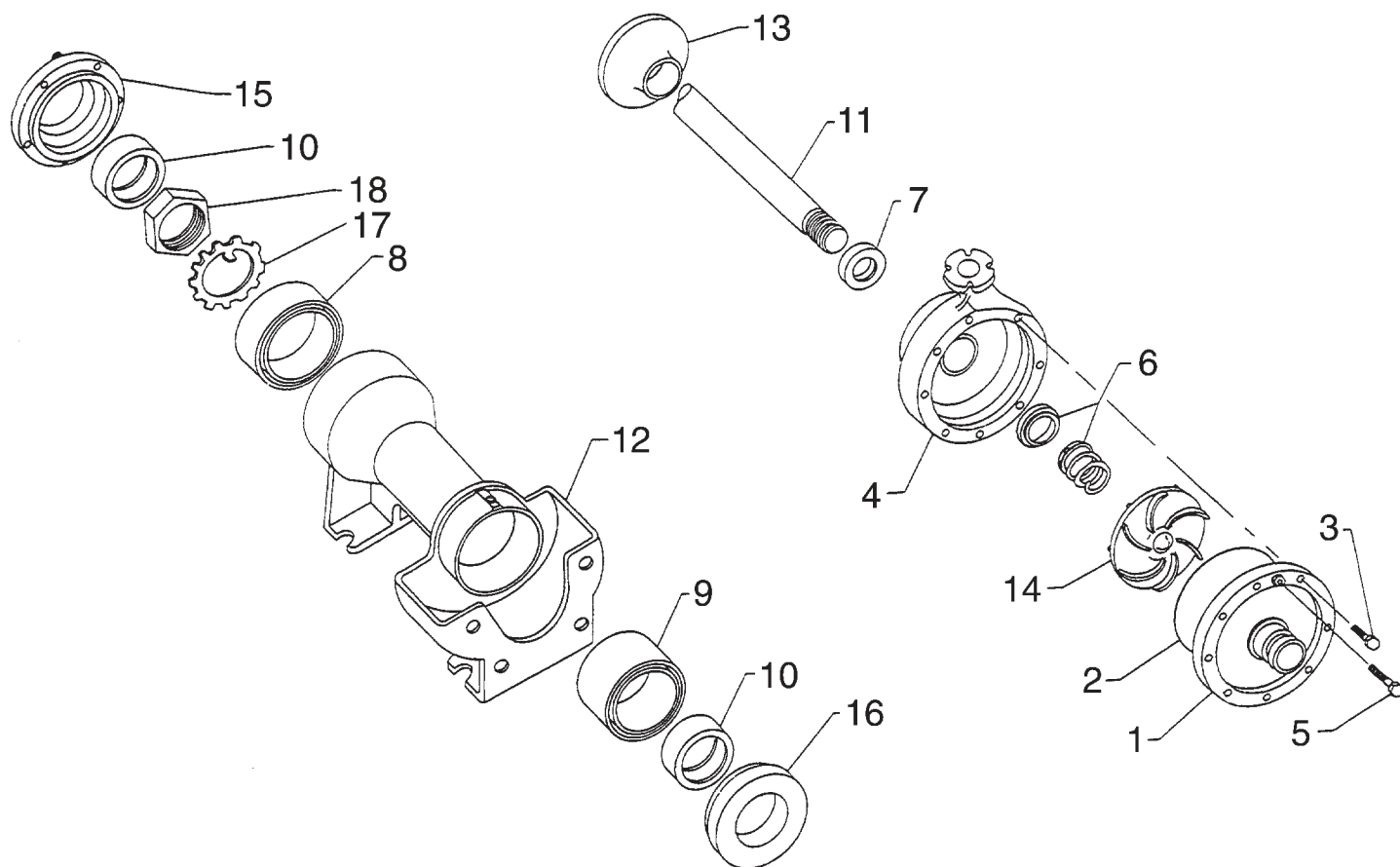
**WHEN ORDERING PARTS, BE SURE TO STATE  
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## DISCHARGE BOOM ASSEMBLY

Ref. No.	Part Number	Description	No. Req'd
	012489	Discharge Boom Assembly Includes:	1
1	012489-16	Stand Pipe	1
2	012489-02	Lower Boom Pipe	1
3	012489-01	Upper Boom Pipe	1
4	012283	Swivel	2
5	010544	Brass Female Coupler	1
	006513	Gasket, Coupler	1
6	012489-19	Boom Handle	1
	011914	Knob, Handle Locking	1
	012397	Swivel Repair Kit	2

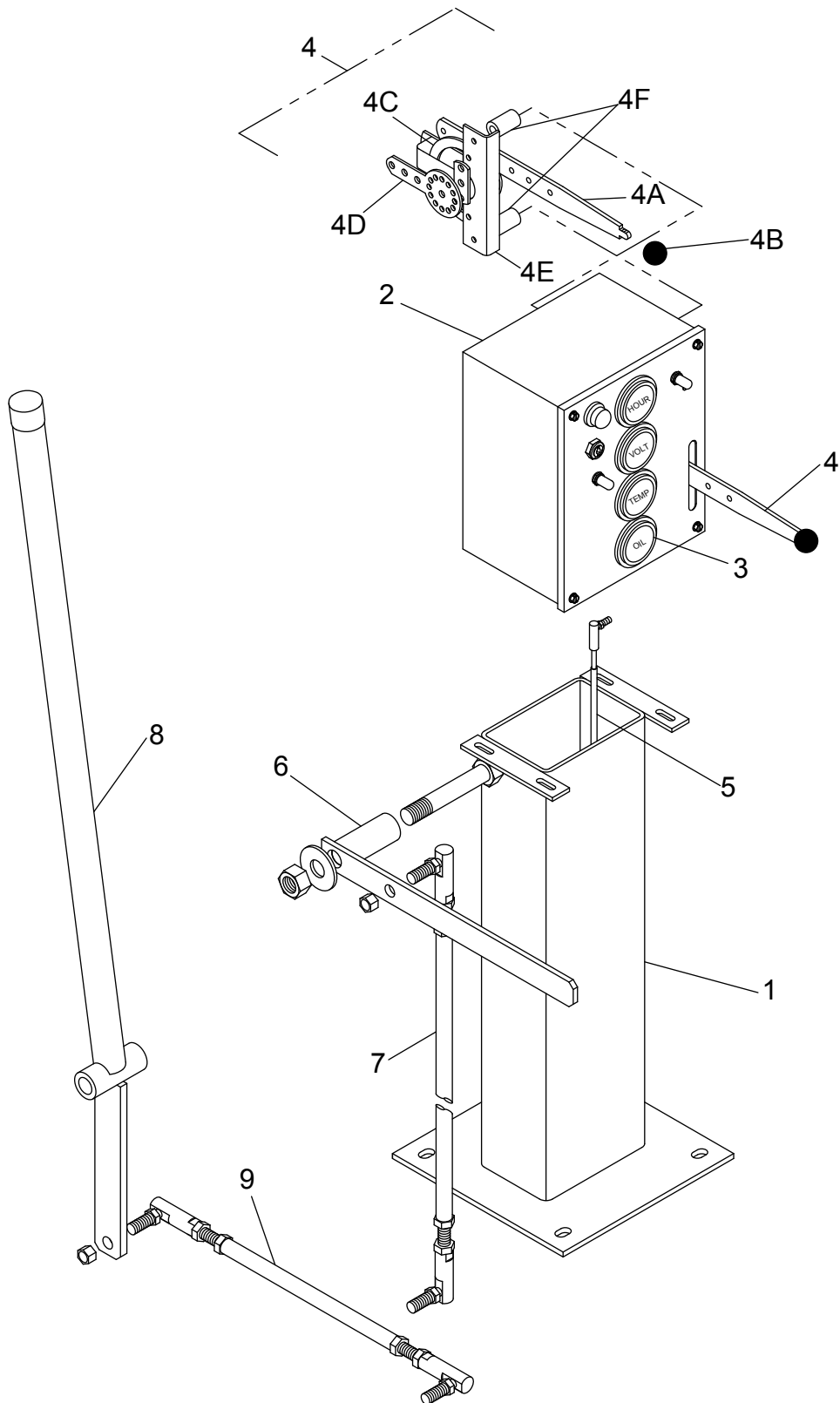
**WHEN ORDERING PARTS, BE SURE TO STATE  
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## PUMP PARTS

Ref. No.	Part Number	Description	No. Req'd
	005143	Pump Assembly Consisting of:	1
1	005146	Suction Cover	1
2	005150	O-Ring, Suction Cover	1
3	X0824SS	Bolt, Suction Cover	8
4	005144	Pump Casing	1
5	X0828SS	Bolt, Adjusting	4
6	006443	Seal Assembly	1
7	006444	Seal, Grease Retainer	1
8	006446	Thrust Bearing	1
9	006445	Radial Bearing	1
10	006447	Seal, Grease Retainer	2
11	002945	Shaft	1
12	002960	Frame	1
13	006450	Slinger, Radial Bearing	1
14	005145	Impeller	1
15	002961	Retainer, Thrust Bearing	1
16	006537	Retainer, Radial Bearing	1
17	007366	Bearing Lock Washer	1
18	007367	Bearing Lock Nut	1

**WHEN ORDERING PARTS, BE SURE TO STATE  
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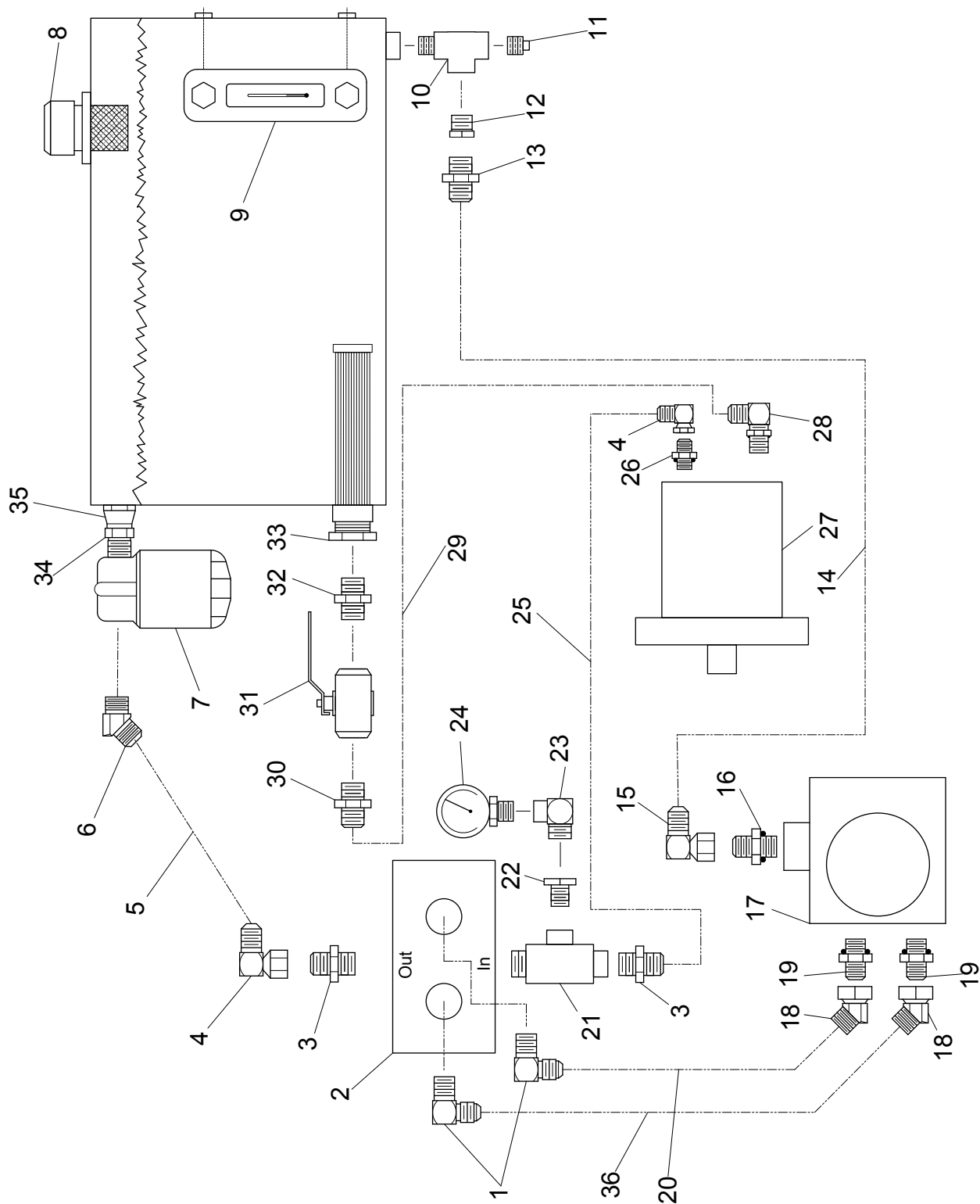
**WHEN ORDERING PARTS, BE SURE TO STATE  
SERIAL NUMBER OF MACHINE**



## CONTROLS

Ref. No.	Part Number	Description	No. Req'd
	012657-01	Control Tower Assembly (Includes Items 1-7)	1
1	011795	Control Tower	1
2	F330-0046	Control Box w/Cover (less components)	1
3		Gauges, Switches, and Tower Wiring Harness (Order Separately-See pages 52-53)	
4	008519	Agitator Control Assembly	1
4A	008519-01	Control Lever	1 per
4B	011954	Knob	1 per
4C	008519-02	Control Pivot Plate	1 per
5	006596	Agitator Control Cable	1
	007675	Ball Joint (Control End)	1
	020682	Clevis (Valve End)	1
6	011823	Clutch Control Handle	1
	000427	Handle Grip	1
7	011819	Clutch Control Linkage	1
	006737	Ball Joint	2
8	011051	Recirculation Valve Handle	1
	022871	Plastic Cap	1
9	011818	Valve Control Linkage	1
	006737	Ball Joint	2

**WHEN ORDERING PARTS, BE SURE TO STATE  
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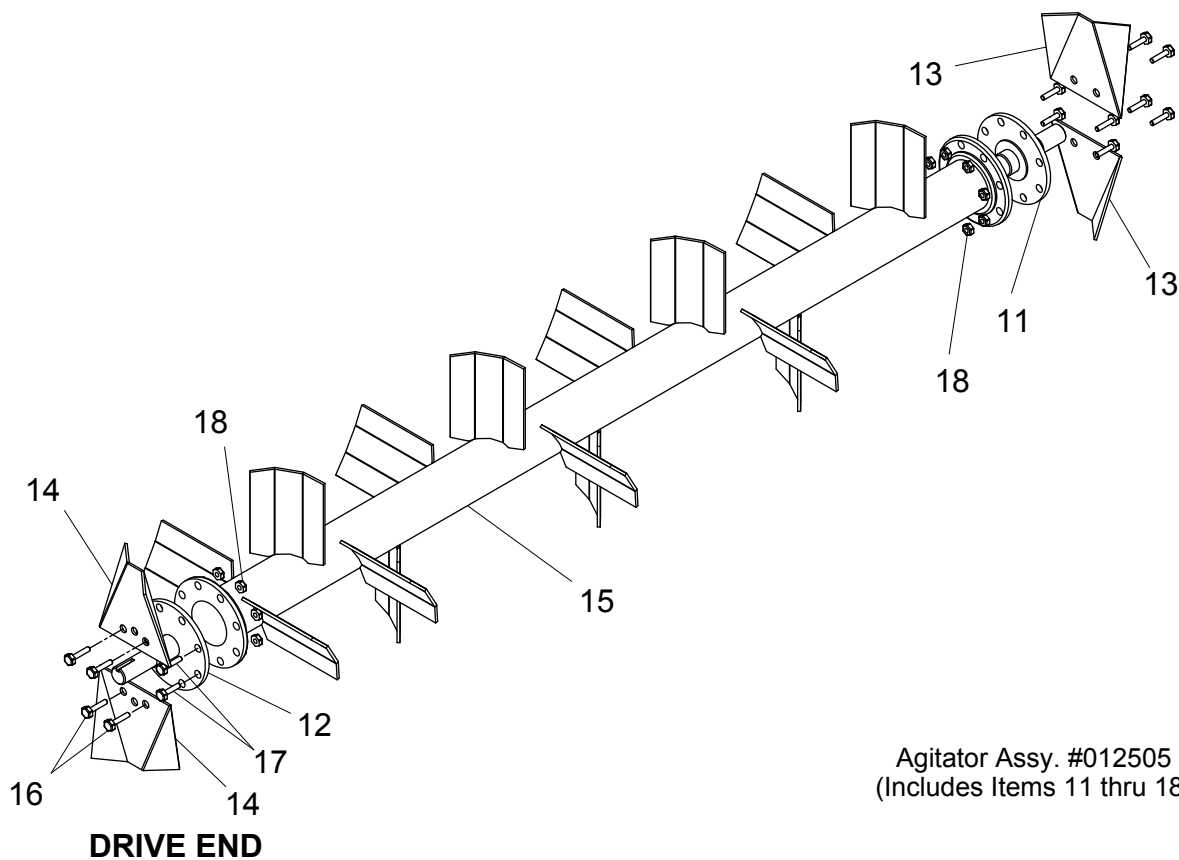


**WHEN ORDERING PARTS, BE SURE TO STATE  
SERIAL NUMBER OF MACHINE**

## HYDRAULIC SYSTEM

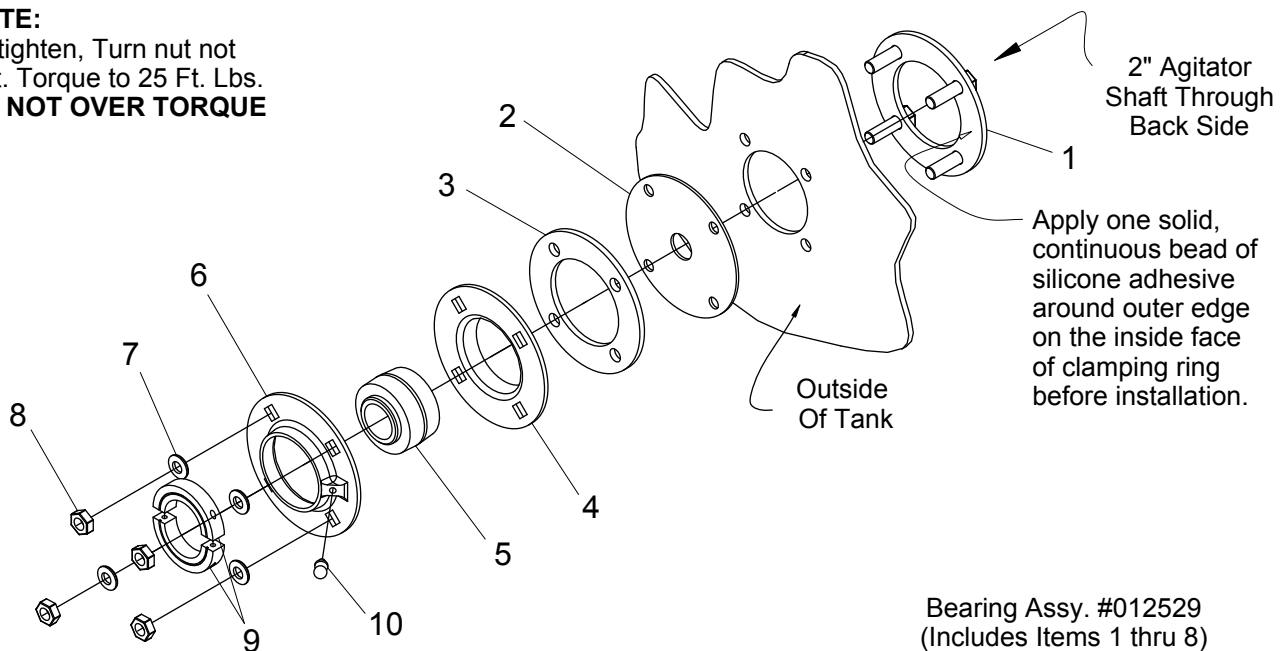
Ref. No.	Part Number	Description	No. Req'd
1	023652	90° Adapter	2
2	008293	Hydraulic Valve	1
3	023616	Straight Adapter	2
4	FW71492	90° Adapter	2
5	008599	Hose	1
6	080649	Adapter	1
7	021617	Return Line Filter	1
	021618	Filter Element	1
8	011783	Fill Cap	1
9	080329	Sight Gauge	1
10	022592	Tee Adapter	1
11	160236	Pipe Plug	1
12	FW71550	Adapter	1
13	055272	Adapter	1
14	008598	Hose	1
15	FW71909	90° Adapter	1
16	055308	Adapter	1
17	012333	Hydraulic Motor	1
18	FW71504	Adapter	2
19	008606	45° Adapter	2
20	008597	Hose	1
21	022346	Tee Adapter	1
22	011936	Adapter	1
23	FW71892	90° Adapter	1
24	012044	Pressure Gauge	1
25	008596	Hose	1
26	012087	Straight Adapter	1
27	008523	Hydraulic Pump	1
	JDR96934	Pump Gasket	1
28	008603	90° Adapter	1
29	008595	Suction Hose	1
30	FW65348	Straight Adapter	1
31	012083	Ball Valve	1
32	041150	Straight Adapter	1
33	011648	Suction Strainer	1
34	160303	Close Nipple	1
35	160709	Ball Reducer	1
36	008605	Hose	1

**WHEN ORDERING PARTS, BE SURE TO STATE  
SERIAL NUMBER OF MACHINE**



**NOTE:**

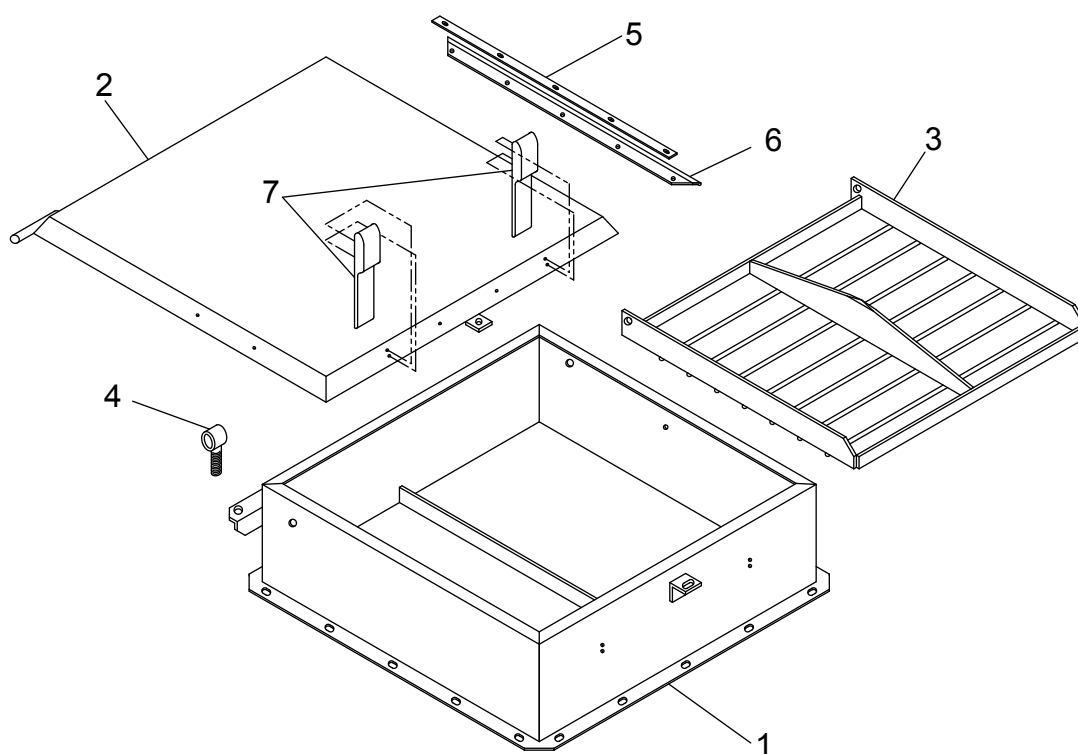
To tighten, Turn nut not  
bolt. Torque to 25 Ft. Lbs.  
**DO NOT OVER TORQUE**



## AGITATOR AND SEAL ASSEMBLY

Ref. No.	Part Number	Description	No. Req'd
	012529	Bearing and Seal Assembly Includes:	2
1	012527	Inner Clamping Ring w/Studs	1 per
2	012528	Agitator Shaft Seal	1 per
3	012525	Outer Clamping Ring	1 per
4	012451	Flangette	1 per
5	012450	Bearing	1 per
6	012542	Flangette w/Lube Coupling	1 per
	008154	Lube Coupling Adapter	1 per
7	012605	Agitator Seal Washer	4 per
8	Y08	Agitator Nut	4 per
9	012625	Set Lock Collar (Not included in Assy)	2
10	007705	Grease Fitting	2
<b>NOT ILLUSTRATED</b>			
	012519	Grease Line Elbow	2
	012520	Bulk Head Fitting	2
	012521	Grease Line Hose	2
	012505	Agitator Assembly Includes:	1
11	012496-01	Idle Stub Shaft	1
12	012495-01	Drive Stub Shaft	1
13	F170-0003-01	Bolt-On Paddle	2
14	F330-0010-02	Bolt-On Paddle w/ Identification Hole	2
15	012502	Main Agitator Section	1
16	X1240	3/4-10 UNC HHCS x 2-1/2 Lg. (Bolt-On Paddles)	8
17	X1236	3/4-10 UNC HHCS x 2-1/4 Lg. (Stub Shaft Flange Only)	8
18	Y08L	3/4 UNC Lock Nut	16

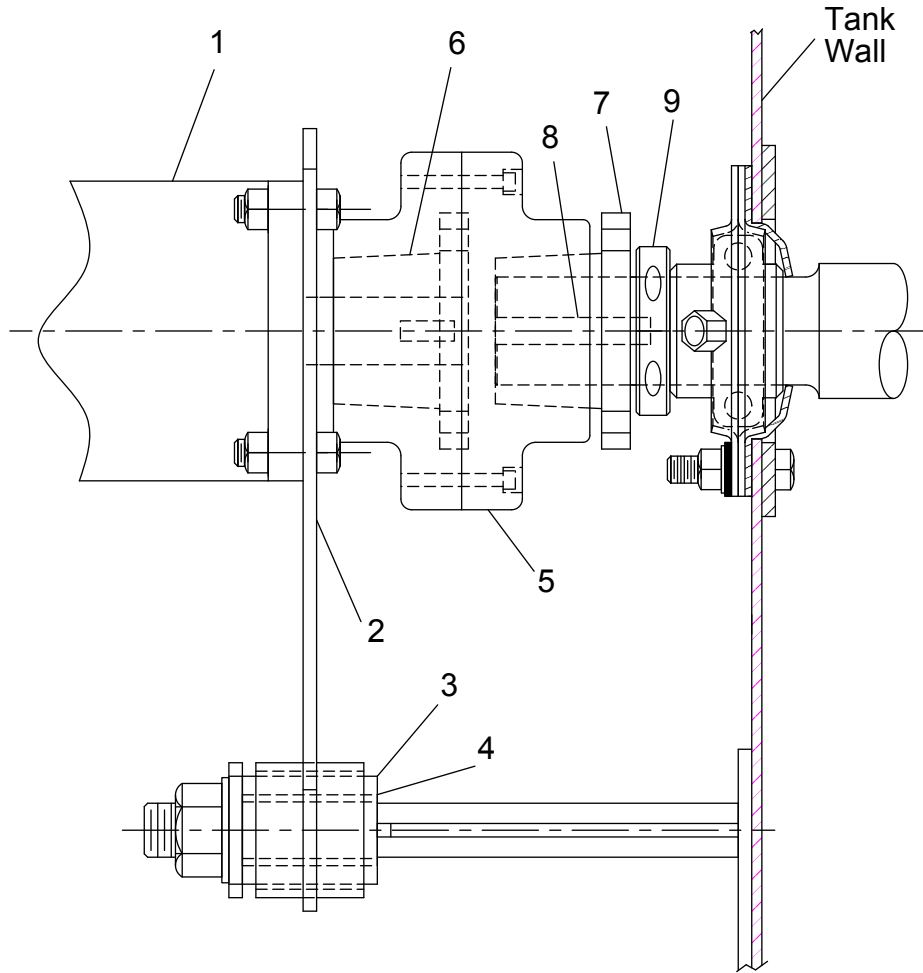
**WHEN ORDERING PARTS, BE SURE TO STATE  
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## HATCH ASSEMBLY

Ref. No.	Part Number	Description	No. Req'd
	005713	Hatch Assembly Includes:	
1	005486	Hatch Liner	1
2	012638	Hatch Lid	1
3	005484	Bag Cutter	1
	X0848SS	1/2-13 UNC HHCS x 3" Lg. - Stainless Steel	2
	Y08LSS	1/2-13 UNC Lock Nut - Stainless Steel	2
	W08FSS	1/2" Flat Washer - Stainless Steel	2
	008008	Rubber Washer	2
4	070627	Hatch Lid Hinge	2
5	005487-03	Seal Backing Strip	4
6	005487-04	Hatch Lid Seal	4
7	005433	Soft Latch	2
		<b>NOT ILLUSTRATED</b>	
	002909	Handle	1
	005565	Hatch Lid Lanyard	1

**WHEN ORDERING PARTS, BE SURE TO STATE  
SERIAL NUMBER OF MACHINE**



## HYDRAULIC AGITATOR DRIVE

Ref. No.	Part Number	Description	No. Req'd
1	012333	Hydraulic Motor	1
2	012354	Hydraulic Motor Mount	1
3	012522-02	Rubber Bushing	1
4	012522-04	Insert	1
5	011780	Rigid Coupling	1
6	003055B	Motor Bushing	1
7	055103	Agitator Bushing	1
8	190127-40	Key	1
9	012625	Set Lock Collar Washer	2

**WHEN ORDERING PARTS, BE SURE TO STATE  
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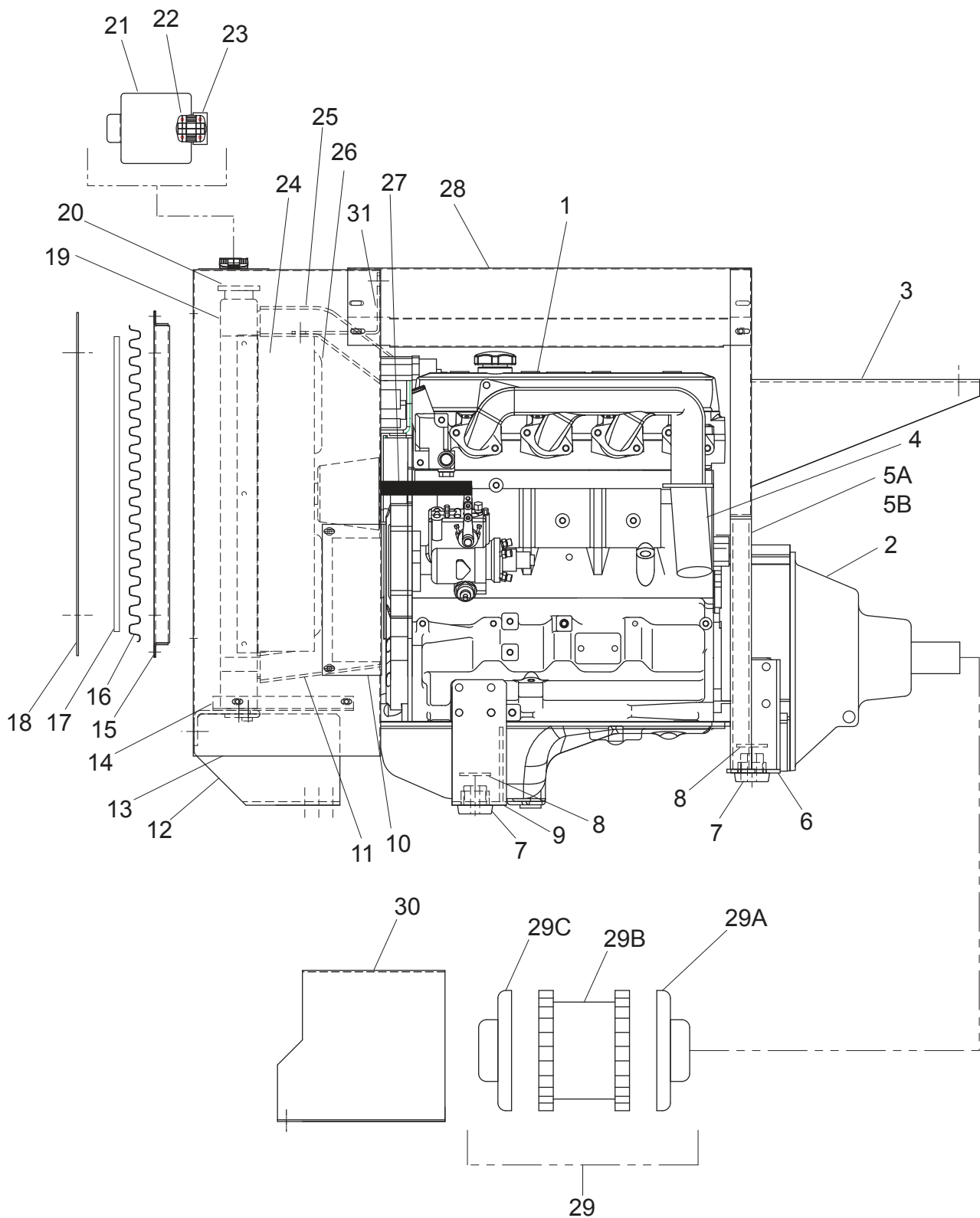




## ELECTRICAL SYSTEM

Part Number	Description	No. Req'd
F330-0046	Control Box (See Pg. 44-45)	1
012560	Tower Wiring Harness	1
012559	Engine Wiring Harness	1
012559-01	Horn Wiring Harness	1
020886	Horn Button	1
052076	Ignition Switch	1
FW71555	Throttle Switch	1
080526	Switch Rubber Boot	1
023814	Electric Throttle Actuator	1
022119	Safety Switch	1
021198	Flasher w/Bracket	1
007274	Hourmeter	1
007958	Voltmeter	1
011489	Temperature Gauge	1
012537	Temperature Adapter Kit	1
007706	Oil Pressure Gauge	1
008473	Oil Pressure Line Kit	1
007336	Flashing Light	1
006499	Horn	1
022425	Diode	1
JDTY24485	Alternator/Regulator Assembly	1
JDRE54092	Engine Starter	1
011851	Battery	1
080220	Battery Holddown	1
011770	Battery Box	1
008171	Battery Cable	1
007091	Engine Ground Strap	1
000241	Ground Cable (Not Shown)	1
023601	Male Insert	1
023604	Male Hood	1
023602	Female Insert	1
005561	Female Housing	1

**WHEN ORDERING PARTS, BE SURE TO STATE  
SERIAL NUMBER OF MACHINE**



**WHEN ORDERING PARTS, BE SURE TO STATE  
SERIAL NUMBER OF MACHINE**

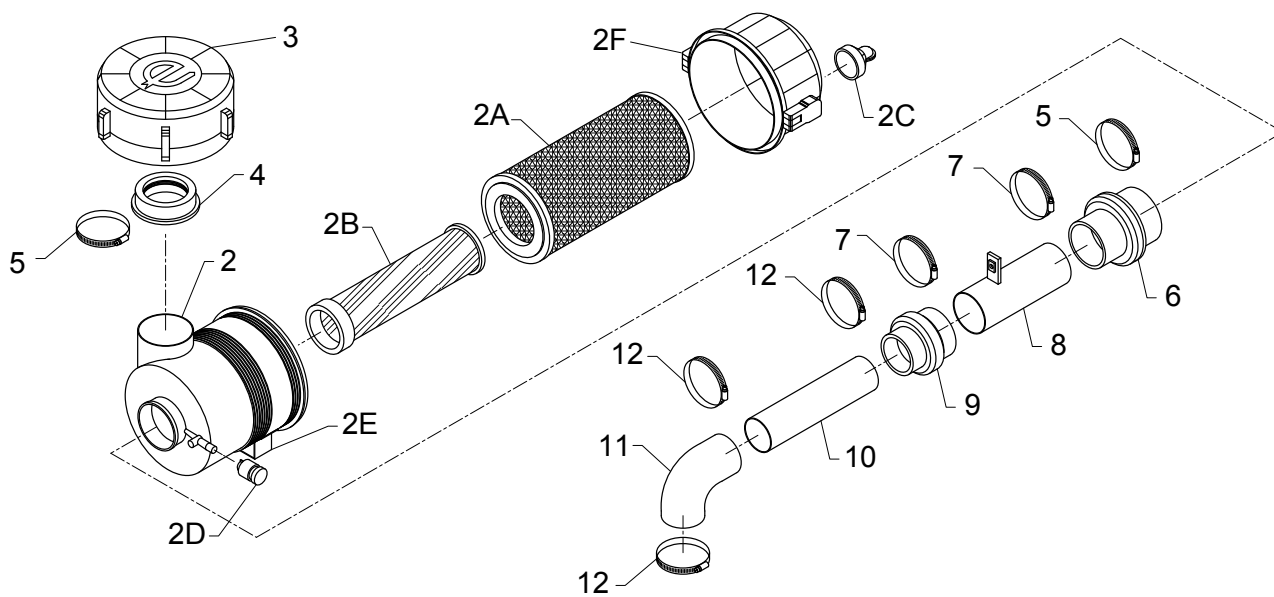
## POWER SYSTEM

Ref. No.	Part Number	Description	No. Req'd
1	008576	Engine Assembly	1
2	012069A	Clutch Assembly (See page 66-67)	1
	022314	Pilot Bearing	1
3	052694	Rear Engine Panel	1
4	008626	Exhaust Extension	1
	011218	Exhaust Gasket	1
5A	008624	L-H Rear Panel Mount	1
5B	052697-02	R-H Rear Panel Mount	1
6	052397	Rear Engine Foot	2
7	007433	Rubber Shock Mount	4
8	007887	Snubbing Washer	4
9	052692	Front Engine Mount	2
10	F330-0048	Blank Panel Cover	1
11	023845	Lower Radiator Hose	1
	022450	Hose Clamp	2
12	052693	Radiator Mount	1
13	F916-0032	Radiator Shroud	1
14	F330-0038	Air Deflector	1
15	052691	Radiator Screen Frame	1
16	F916-0034	Radiator Screen	1
17	190002	Foam Seal	1.75'
18	052728-01	Radiator Screen Strap	2
19	012620	Radiator	1
	012610	Rubber Mount	2
	022452	Drain Cock	1
20	023807	Radiator Cap	1
21	F260-0006-02	Radiator Cap Cover	1
22	055669	Lock Positioning Hinge	1
23	F260-0006-03	Hinge Spacer	1
24	052378	Fan Shroud	1
25	JDR128455	Upper Radiator Hose	1
	022450	Hose Clamp	2
26	007678	Fan	1
27	023814	Electric Throttle Acuator	1
	F260-0007	Throttle Acuator Mount	1
28	F916-0033	Engine Top Cover	1
29	011771	Coupling Assembly	1
29A	011773	Engine Coupling Half	1
29B	011774	Coupling Insert	1
29C	011772	Pump Coupling Half	1
30	F330-0013	Clutch Drive Coupling Guard	1
31	052651-04	Radiator Bracket	1

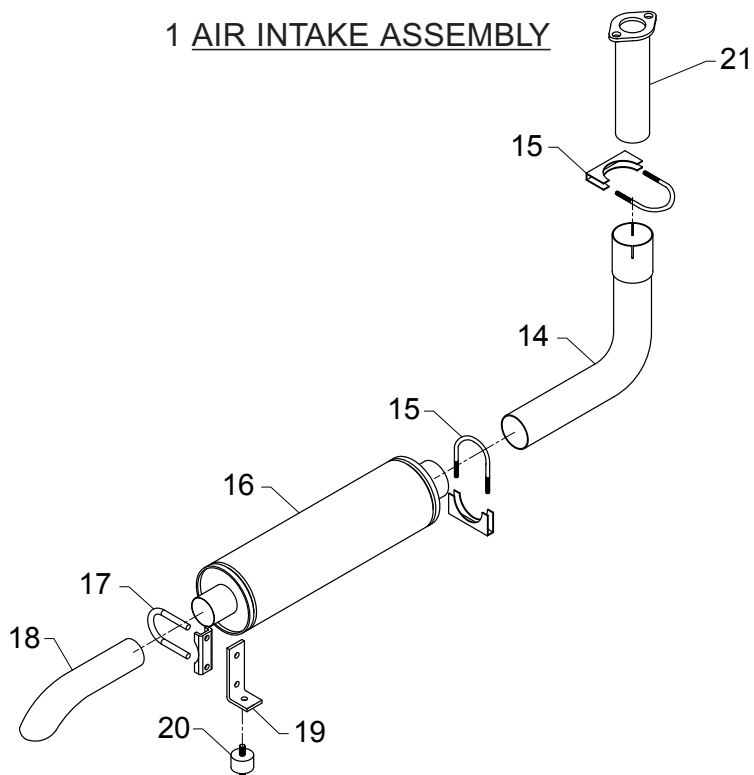
### NOT ILLUSTRATED

008451	Fuel Tank	1
011867	Fuel Gauge	1
007914	Fuel Tank Cap	1
F816-0008-01	Fan Guard	1
F816-0008-02	Fan Guard Mounting Strap	1
008523	Hydraulic Pump	1
JDR96934	Pump Gasket	1

**WHEN ORDERING PARTS, BE SURE TO STATE  
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1 AIR INTAKE ASSEMBLY

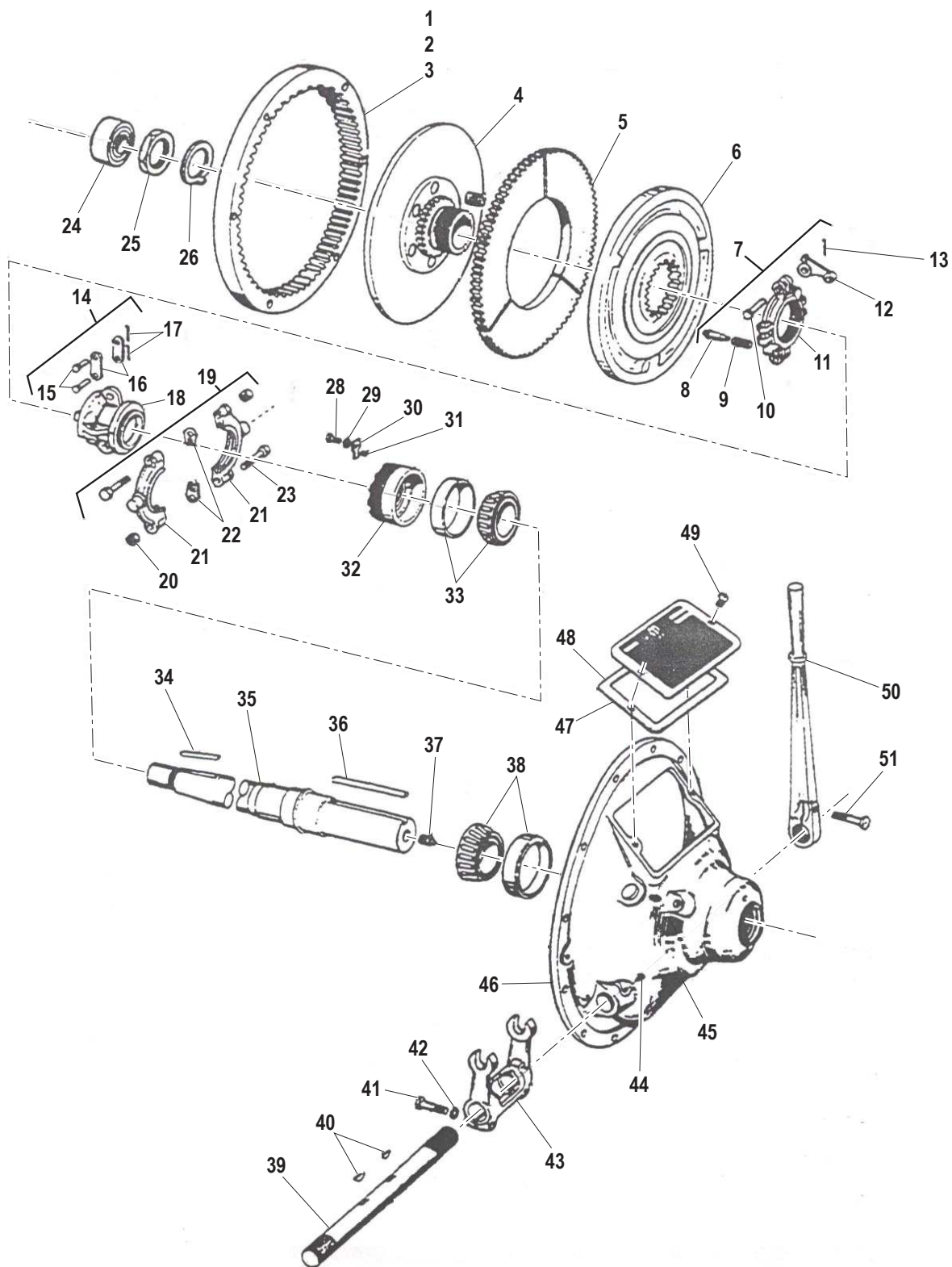


13 EXHAUST ASSEMBLY

## AIR INTAKE AND EXHAUST SYSTEMS

Ref. No.	Part Number	Description	No. Req'd
1	008620	Air Intake Assembly (Includes Items 2-12)	1
	012646	Air Cleaner/ Pre-Cleaner Assy (Includes Items 2-4)	
2	012621	Air Cleaner Housing Assembly	1
2A	012622	Main Filter Element (3.75-E1)	1 per
2B	012623	Safety Filter Element (3.75-E2)	1 per
2C	012621A	Flapper Valve	1 per
2D	012621B	Dust Load Indicator Gauge	1 per
2E	012621C	Spring Loaded Mount	1 per
2F	012621D	Filter Cap	1 per
3	012608	Pre-Cleaner	1
4	012609	Pre-Cleaner Adapter	1
5	022657	4" Clamp	2
6	008618	Hump Adapter	1
7	007391	3" Clamp	2
8	052700-01	Rear Engine Connector Pipe	1
9	008617	Hump Reducer	1
10	052700-06	Long Extension Pipe	1
11	052399	Rubber Elbow	1
12	022450	2-1/2" Clamp	3
13	008627	Exhaust Assembly (Includes Items 14-20)	1
14	011211	Exhaust Elbow	1
15	020052	Muffler Clamp (#250)	2
16	007456	Muffler	1
17	000461	Muffler Clamp (#200)	1
18	052110	Exhaust Turn Down	1
19	008627-02	Support Leg	1
20	023438	Rubber Mount	1
21	008626	Exhaust Manifold Extension	1
	011218	Exhaust Gasket	1

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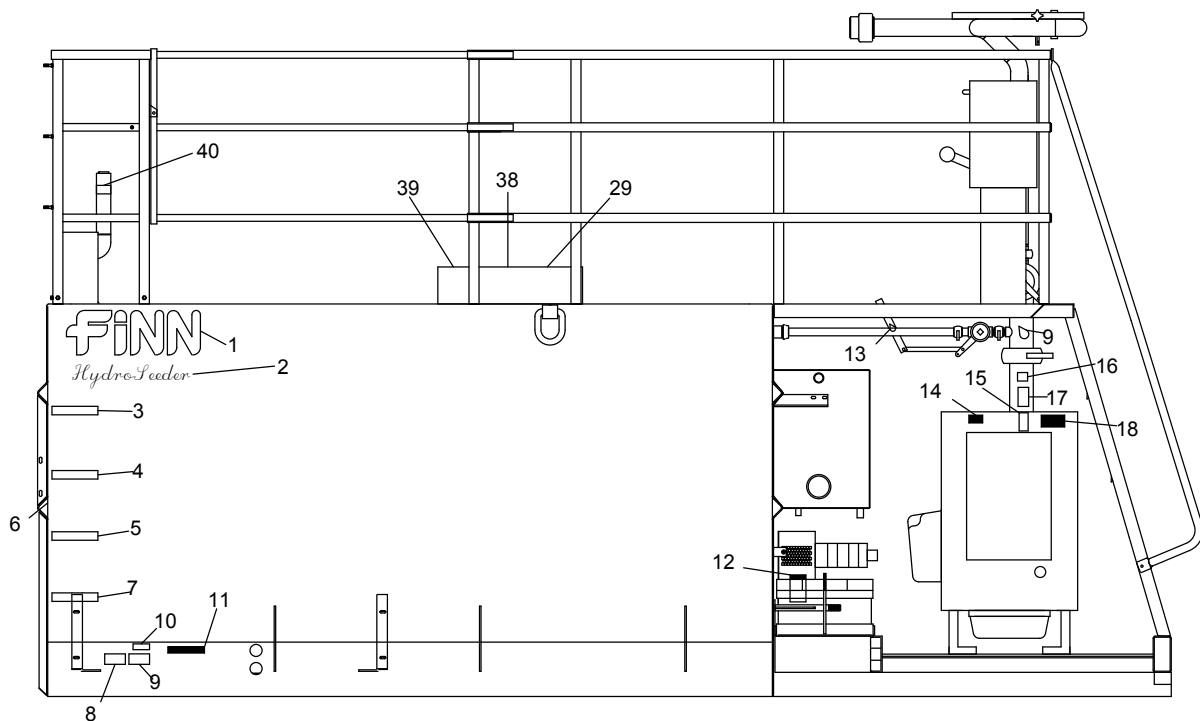
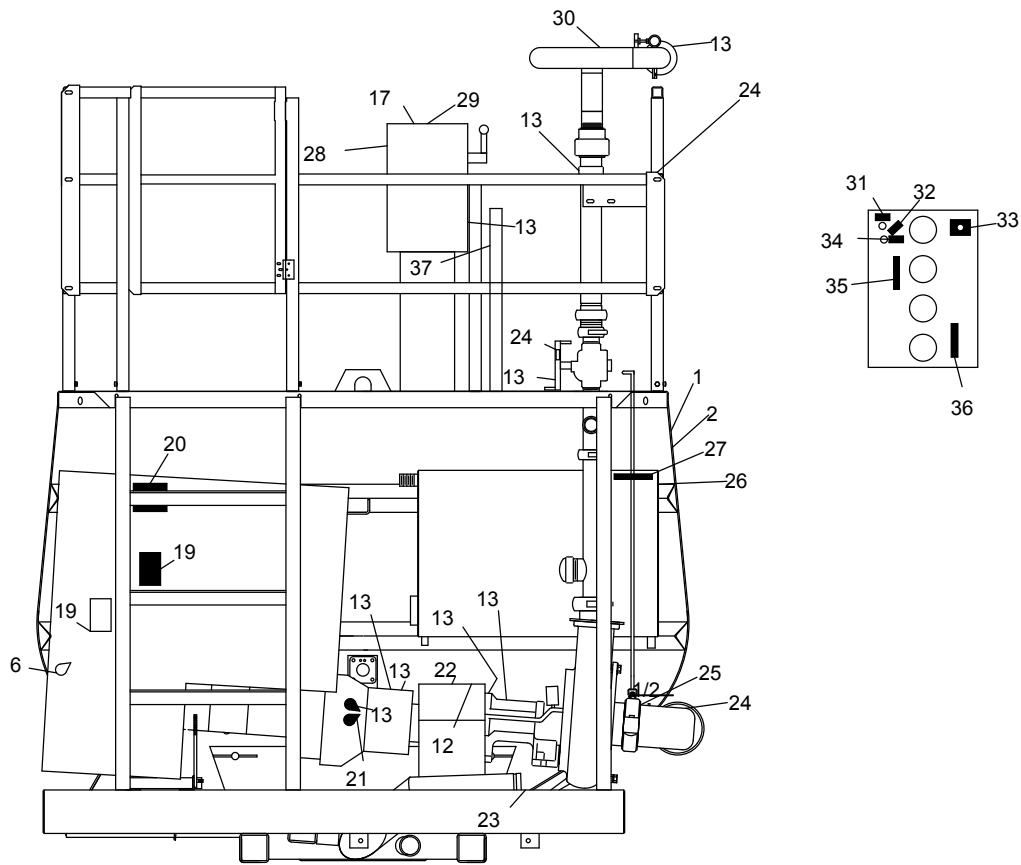


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## POWER TAKE-OFF ASSEMBLY

Ref. No.	Part Number	Description	No. Req'd
1	012069A	Power Take Off Assembly	1
2	012069A-01	Clutch Assembly	1
3	012069A-02	Driving Ring	1
4	012069A-03	Hub and Back Plate	1
5	012069A-05	Driving Plate	1
6	012069A-06	Floating Plate	1
7	012069A-07	Yoke Adjusting Assembly	1
8	012069A-08	Adjusting Lock Pin	1
9	012069A-09	Adjusting Lock Spring Pin	1
10	012069A-10	Finger Pin	4
11	012069A-11	Adjusting Yoke	1
12	012069A-12	Finger Lever	4
13	012069A-13	Cotter Pin	4
14	012069A-14	Sliding Sleeve Assembly	1
15	012069A-15	Lever Link Pin	8
16	012069A-16	Lever Link	8
17	012069A-17	Cotter Pin	8
18	012069A-18	Sliding Sleeve	1
19	012069A-19	Collar Assembly	1
20	012069A-20	Nut	2
21	012069A-21	Collar	1
22	012069A-22	Shim	2
23	012069A-23	Hex Hd Cap Screw	2
24	012069A-24	Pilot Bearing	1
25	012069A-25	Hub Nut	1
26	012069A-26	Lock Washer	1
27	012069A-27	Release Spring	6
28	012069A-28	Hex Hd Cap Screw	1
29	012069A-29	Lock Washer	1
30	012069A-30	Bearing Retainer Lock	1
31	012069A-31	Headless Set Screw	1
32	012069A-32	Bearing Retainer	1
33	012069A-33	Roller Bearing	1
34	012069A-34	Hub Key	1
35	012069A-35	Shaft	1
36	012069A-36	Key	1
37	012069A-37	Fitting	1
38	012069A-38	Roller Bearing	1
39	012069A-39	Operating Shaft	1
40	012069A-40	Woodruff Key	2
41	012069A-41	Hex Hd Cap Screw	2
42	012069A-42	Lock Washer	2
43	012069A-43	Throwout Yoke	1
44	012069A-44	Fitting	2
45	012069A-45	Fitting	1
46	012069A-46	No. 1 SAE Housing	1
47	012069A-47	Flat Gasket	1
48	012069A-48	Instruction Plate	1
49	012069A-49	Round Hd Cap Screw	2
50	012069A-50	Hand Lever	1
51	012069A-51	Hex Hd Cap Screw	1

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## DECALS

Ref. No.	Part Number	Description	No. Req'd
1	023174	"FINN" Decal	2
2	011595	Decal "HYDROSEEDER"	2
3	011790	Decal "1,500 GALLONS"	1
4	005188	Decal "1,000 GALLONS"	1
5	005187	Decal "800 GALLONS"	1
6	007230	Decal "SERVICE DAILY"	3
7	005186	Decal "500 GALLONS"	1
8	011690	FINN Name Plate	1
9	011662	Decal "PATENT NUMBERS"	4
10	020976	Decal "PATENT INFRINGEMENT"	2
11	023391	Decal "DIESEL FUEL ONLY"	1
12	012179	Decal "WARNING! DO NOT RUN ..."	2
13	007231	Decal "SERVICE WEEKLY"	10
14	007429	Decal "RADIATOR PROTECTION"	1
15	011569	Decal "CAUTION! REMOVE VALVE & HOSE REEL"	1
16	008209	Decal "DANGER! BEFORE LOOSENING CLAMP"	1
17	005216	Decal "DANGER! OPEN RECIRCULATION"	1
18	012279	Decal "WARNING! RADIATOR"	1
19	012251	Decal "WARNING! ROTATING FAN"	2
20	022357	Decal "WARNING! TURN OFF ENGINE"	1
21	007351	Decal "HAND GUN ONLY"	1
22	031297	Decal "CLUTCH OPERATION"	1
23	006869	Decal "PRESSURE LUBRICATOR"	1
24	012031	Decal "VALVE OPERATION"	3
25	012180	Decal "TO AVOID DAMAGE TO SUCTION COVER"	1
26	021665	Decal "HYDRAULIC INSTRUCTIONS"	1
27	012272	Decal "HYDRAULIC OIL ONLY"	1
28	012260	MAINTAIN SAFETY DECAL PLATE	1
29	023519	Decal "CAUTION! WEAR EYE PROTECTION"	2
30	011567	Decal "DANGER! DO NOT AIM STREAM"	1
31	006870-HORN	Decal "HORN"	1
32	006870-IGN	Decal "IGN"	1
33	022082	Decal "HOLD BUTTON IN"	1
34	006870-START	Decal "START"	1
35	007535	Decal "THROTTLE"	1
36	008286	Decal "AGITATOR SPEED"	1
37	004661	Decal "CLUTCH ENGAGEMENT"	1
38	008097	Decal "DANGER! BEFORE ENTERING THE TANK"	1
39	012041	Decal "OPERATING INSTRUCTIONS"	1
40	012597	Decal "IMPORTANT: THIS IS A VENT"	1
		<b>NOT ILLUSTRATED</b>	
	020970	Decal "DO NOT RIDE"	1

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## HOSE REEL ASSEMBLY

Ref. No.	Part Number	Description	No. Req'd
	008212	Hose Reel Assembly Includes:	1
1		Drum	1
2		Back Disc	1
3		Front Disc	1
4		Disc Sprocket	1
5		Hub, Less Riser	1
6		Flanged Riser	1
7	008144	Ring Gear	1
8		Spacer	1
9		Front Frame	1
10		Back Frame	1
11		Front Foot	1
12		Back Foot	1
13		Back Brace	1
14	008200	Chain with Connecting Link	1
15		Pinion Gear	1
16		Pinion Shaft	1
17		Side Bearing	1
18	008111	Brake Pad	1
19	008112	Brake Spring	1
20	008109	Brake Well	1
21		Pinion Shaft - Collar and Set Screw	1
22	008313	Drive Side Bearing	1
23	008314	Idle Side Bearing	1
24	008433	Pin Lock Assembly with Brackets	1
26	008210	Swivel Joint	1
27	008199	Chain Sprocket - 11 Tooth	1
28	008188	Explosion Proof Motor	1
31	012583-01	Left Mounting Frame	1
32	011915-01	Control Panel without Switches	1
33	012583-02	Right Mounting Frame	1
34	012582-11	Cross Angle	1
35	012524	Top Connecting Angle	1
36	011894	Hose Rewind Guide	1
	012531	Lead-In Hose	1
	001207	Adapter	1
<b>HOSE REEL WIRING</b>			
	011977	Wiring Harness	1
	011955-01	Panel with Switches	1
	008420	70 Amp Circuit Breaker	1
	008419	30 Amp Circuit Breaker	1
	011654	40 Amp Circuit Breaker	1
	012592	Bridge Strap	2
	020886	Button	1
	008450	Solenoid	1

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## DISCHARGE HOSE EXTENSIONS

Part Number	Description	No. Req'd
<b>TOWER TAKE OFF SYSTEM</b>		
007930-02	Hose Assembly, Discharge Extension - Tower	As Ordered
007929	1-1/2" Hose w/ Nipples, 50 ft.	1 per
002191	Adapter	1 per
160768	Reducer Bushing	1 per
010544	Coupler	1 per
006513	Gasket	1 per
<b>PUMP TAKE OFF SYSTEM</b>		
007930-01	Hose Assembly, Discharge – Pump Remote	As Ordered
007929	1-1/2" Hose w/ Nipples, 50 ft.	1 per
001207	Adapter	1 per
002158	Coupler	1 per
006515	Gasket	1 per
011908	Remote Valve Operation – Heavy Duty	1
007711	Pump Take Off Valve Assembly	1
007710	Valve	1
002158	Coupler	1
160540	Nipple	1
007740	Remote Valve Assembly	1
003242	Valve	1
003243	Pipe	1
160309	Nipple	1
160763	Bushing	1
006102	Coupler	1
001207	Adapter	1
006621	Wide Ribbon Nozzle Assembly	1
006604	Nozzle, Wide Ribbon	1
006096	Adapter	1
160761	Reducer Bushing	1
006622	Narrow Ribbon Nozzle Assembly	1
006605	Nozzle, Narrow Ribbon	1
006096	Adapter	1
160761	Reducer Bushing	1

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## RECOMMENDED SPARE PARTS, REPAIR KITS AND MISCELLANEOUS PARTS

Part Number	Description	No. Req'd
<b>SPARE PARTS</b>		
000698	Grease, Pump Seal Lubricator	2
011919	Suction Pipe Seal	3
002820	Discharge Pipe Seal	3
006722	Recirculation Pipe Seal	2
006513	Nozzle Coupler Gasket	2
007469	Lube Sticks, Recirculation and Discharge Valves	4
012623	Air Cleaner Safety Element	1
012622	Air Cleaner Main Filter	1
JDR123442	Fan Belt	1
JDRE60021	Fuel Filter	1
JDRE59754	Oil Filter	1
031245	Snapper Pin – Boom Holddown	1
021618	Hydraulic Filter	2
JDR96934	Hydraulic Pump Gasket	1
011218	Exhaust Gasket	1
<b>REPAIR KITS</b>		
012397	Swivel Repair Kit	
005295	Pump Seal Kit Consisting of:	
005150	O-Ring	1
006443	Mechanical Seal Assembly	1
006444	Grease Retainer	1
006447	Grease Seal	2
012384	Hydraulic Motor Seal Kit	
008546	Hydraulic Pump Seal Kit	
<b>MISCELLANEOUS PARTS</b>		
002190	Tank Drain Cap	1
002191	Tank Drain Coupling	1
002290	Rear Marker Light	2
190018	Safety-Walk On Ladder	As Req'd
008470	Fill Port Plug	1

**NOTE:** Recommended spare parts are available to avoid unnecessary down time. Repair kits are available to recondition parts, which periodically need service.

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## TOOL KIT

Part Number	Description	No. Req'd
008476	Nozzle, Long Distance	1
011703	Nozzle Assembly, Long Distance	1
001042	Nozzle, Long Distance	1
006512	Gasket, Nozzle	1
002191	Brass Male Adapter	1
160540	Close Nipple	1
160768	Reducer Bushing	1
011706	Nozzle Assembly, Wide Ribbon-Small	1
006604	Nozzle, Wide Ribbon-Small (50500)	1
002191	Brass Male Adapter	1
160766	Reducer Bushing	1
011707	Nozzle Assembly, Narrow Ribbon-Small	1
006605	Nozzle, Narrow Ribbon-Small (25500)	1
002191	Brass Male Adapter	1
160766	Reducer Bushing	1
011890	Nozzle Assembly, Wide Ribbon-Large	1
011861	Nozzle, Wide Ribbon-Large (501500)	1
002191	Brass Male Adapter	1
160769	Reducer Bushing	1
011891	Nozzle Assembly, Narrow Ribbon-Large	1
011860	Nozzle, Narrow Ribbon-Large (251500)	1
002191	Brass Male Adapter	1
160769	Reducer Bushing	1
021375	Grease Gun	1
020365	Grease Cartridge	1
000698	Grease, Pressure Lubricator	1
007469	Lube Sticks, Discharge and Recirculation Valves	1
002190	Cap with Gasket, Main Tank Drain	1
006513	Gasket, Coupler	1
005220	Impeller Wrench	1
FW71883	Touch-Up Paint	1
	Engine Parts Manual	1
	Engine Operator's Manual	1
	Hydroseeder® Parts Operator's Manual	1

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## NOTES

## WARRANTY

Finn warrants to the original Purchaser for use (or rental to others for use) all new construction machinery and attachments therefore manufactured by Finn to be free from defects in material and workmanship for a period of 12 months from date of purchase or 1200 hours of use, whichever comes first. Replacement parts provided under the terms of this warranty are warranted for the remainder of the warranty period applicable to the product in which installed, as if such parts were original components of that product. Finn makes no warranty with respect to (a) allied equipment or trade accessories not manufactured by it (such as, but not limited to tires, ignitions, starters, hose, batteries, magnetos, carburetors, engines or like or unlike equipment or accessories), such being subject to the warranty, if any, provided by their respective manufactures; or (b) secondhand, used, altered, or rebuilt machines. Further, the warranty herein expressed shall be rendered null and void to the extent any defect or failure of the products warranted hereby arises out of or is caused by accessories or component parts not manufactured or supplied by Finn, whether same are supplied by Purchaser, dealers or any other party. THE WARRANTY DESCRIBED IN THIS PARAGRAPH SHALL BE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

Upon notification of Finn during the above-stated warranty period of any failure to conform to this warranty, and upon inspection by Finn to verify said nonconformity and verify the continuing existence of the warranty period, Finn will provide a new part or a repaired part, whichever Finn elects, to replace the part found to be defective. Such parts will be provided without charge to the Purchaser during normal working hours at a place of business of a Finn dealer or other establishment authorized by Finn to effect said repairs or replacements, but Purchaser shall bear all costs of transporting the product to and from such place of business or establishment. Correction of nonconformities, in the manner and for the period time provided above, shall constitute fulfillment of all liabilities of Finn under this contract.

THE REMEDIES OF THE USER SET FORTH HEREIN ARE EXCLUSIVE, WITHOUT REGARD TO WHETHER ANY DEFECT WAS DISCOVERABLE OR LATENT AT THE TIME OF DELIVERY OF THE PRODUCT TO THE PURCHASER.

The essential purpose of this exclusive remedy shall be to provide the Purchaser with repair or replacement of parts that prove to be defective within the period and under the conditions previously set forth. This exclusive remedy shall not have failed of its essential purpose (as that term is used in the Uniform Commercial Code) provided Finn remains willing to repair or replace defective parts within a commercially reasonable time after it obtains actual knowledge of the existence of a particular defect.

IN NO EVENT SHALL FINN BE LIABLE FOR ANY SPECIAL, CONSEQUENTIAL, INCIDENTAL OR INDIRECT DAMAGES, INCLUDING LOST PROFITS OR LOST COMMERCIAL OPPORTUNITIES, WITH RESPECT TO THE SALE OF THE ABOVE WARRANTED PRODUCT OR ANYTHING DONE IN CONNECTION THEREWITH, OR FOR PROPERTY DAMAGE SUSTAINED BY A PERSON CLAIMING TO BE A THIRD PARTY BENEFICIARY OF A SURVIVING WARRANTY UNDER THE LAW OF ANY JURISDICTION.

### NOTICE

FINN CORPORATION URGES THE USE OF ONLY FINN CORPORATION SUPPLIED PARTS AND ATTACHMENTS TO ASSURE PROPER PERFORMANCE AND SAFE OPERATION OF FINN CORPORATION EQUIPMENT. INSIST ON PARTS AND ATTACHMENTS MANUFACTURED OR SUPPLIED BY FINN CORPORATION WHEN YOU PURCHASE, REPAIR OR REPLACE YOUR FINN EQUIPMENT AND ATTACHMENTS. BECAUSE FINN CORPORATION CANNOT ASSURE THAT PARTS AND ATTACHMENTS NOT MANUFACTURED OR SUPPLIED BY FINN MEET FINN CORPORATION'S QUALITY STANDARDS, SPECIFICATIONS, OR OPERATING REQUIREMENTS, OUR WARRANTY IS NOT EFFECTIVE TO THE EXTENT ANY FAILURE OF OR DEFECT IN A FINN CORPORATION PRODUCT ARISES FROM OR IS CAUSED BY PARTS, ATTACHMENTS OR COMPONENTS NOT ORIGINATING WITH FINN CORPORATION. USE OF FINN CORPORATION EQUIPMENT WITH PARTS AND ATTACHMENTS NOT MANUFACTURED OR SUPPLIED BY FINN COULD RESULT IN PERSONAL INJURY.

Effective December 8, 1995

#### **CALIFORNIA**

##### **Proposition 65 Warning**

The engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

#### **CALIFORNIA**

##### **Proposition 65 Warning**

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.